

GROUND IMPROVEMENT

USING GEOSYNTHETICS

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Types, Functions and Applications

Geosynthetics Terms

Geosynthetics

Permeable

Nonpermeable

Geotextiles	Geogrids	Compo sites	Geomembranes waterproofing sheets			
woven nonwoven knitted	woven knitted extruded+ stretched welded	all combi nations	Thermo plastic	Elasto meric		Geo clay liner

Polymers

DensityMeltingStrain@utscreep(g/cm³)(°C)(%)Polyolefines.90 to .95110 to 170>100highPE,PP1.38>24010 to 15lowPET1.38>24010 to 15low

Filtration

Drainage

 Allow the passage of fluids preventing the migration of soil particles(geotextiles, geocomposites)

 Transport of fluids geonets, geocomposites

Separation

Protection

 Prevent the mixing of two different soils or materials using geotextiles, geocomposites

Avoid damages to a structure, a material or another geosynthetic using nonwoven geotextiles, geonets, geocomposites

Impermeabilization

Reinforcement of walls/steep slopes

- Fluid barrier using Geomembranes, geocomposites
- Provide tensile forces in the soil using geogrids, and geotextiles

Reinforcement of soft soil

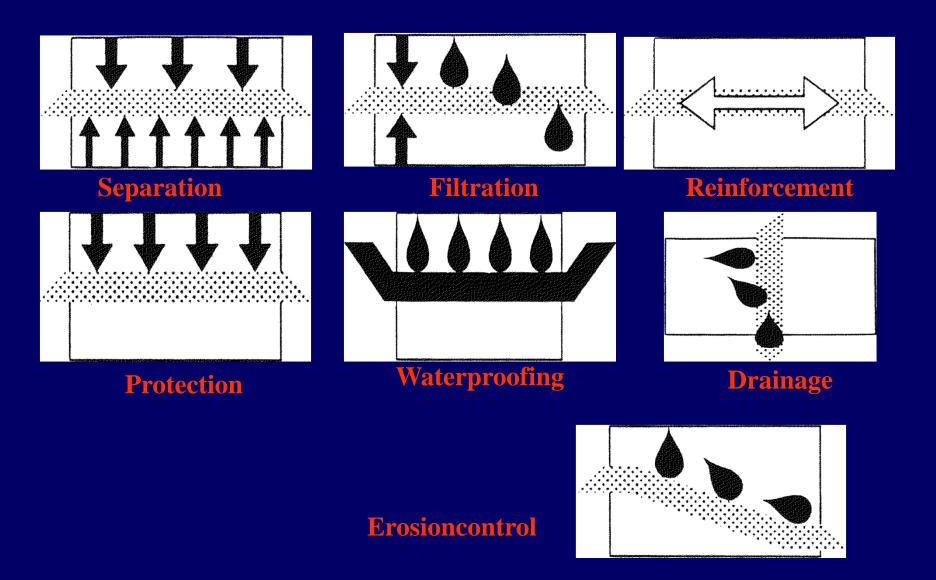
Reinforcement of concrete, asphalt Increase the bearing capacity using bidirectional geogrids, geotextiles, geocomposites

 Provide tensile and fatique resistance bidirectional geogrids

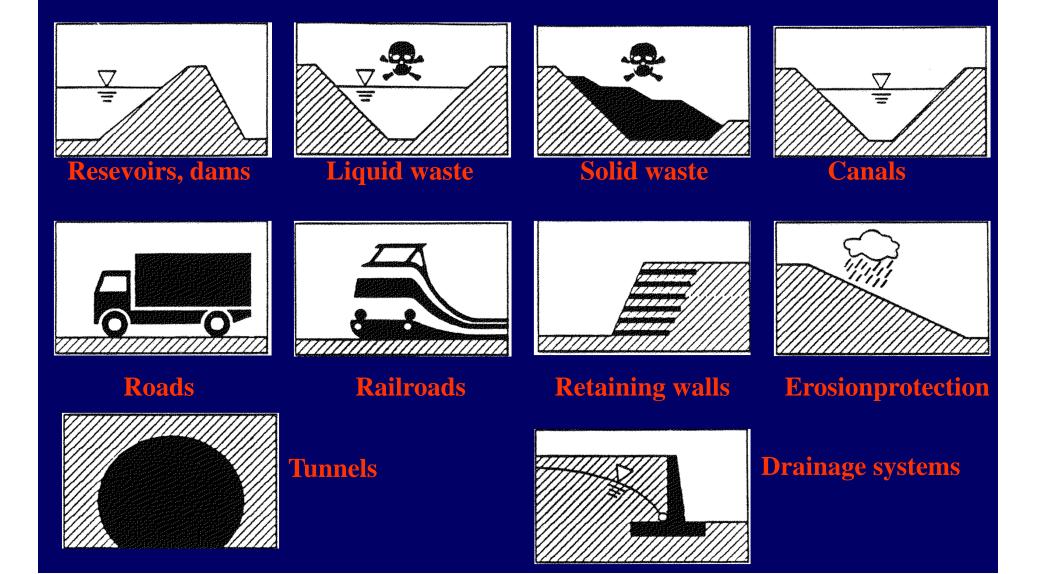
or surfacial stabilisation

Erosion control Avoid the detachment and transport of soil particles by rain, runoff and wind; root anchorage using geomats, geocells, biomats, bionets

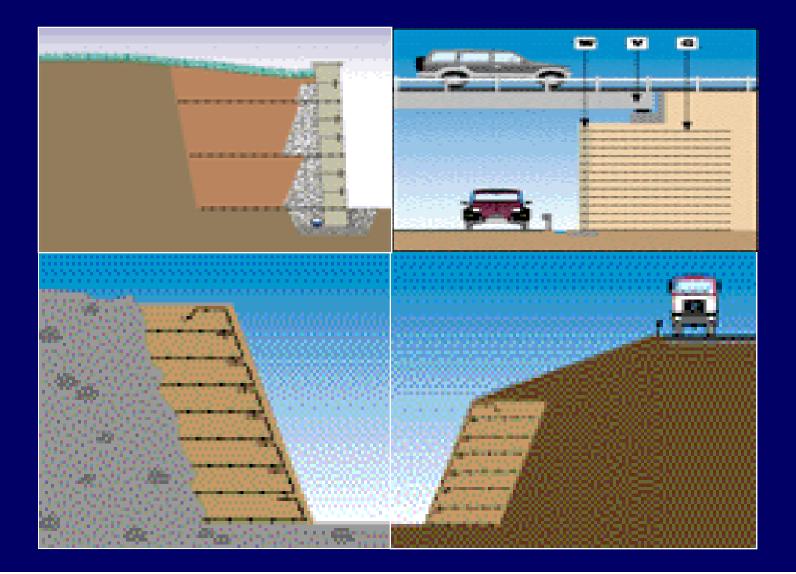
Restrain the lateral Confinement movement of a soil mass geocells



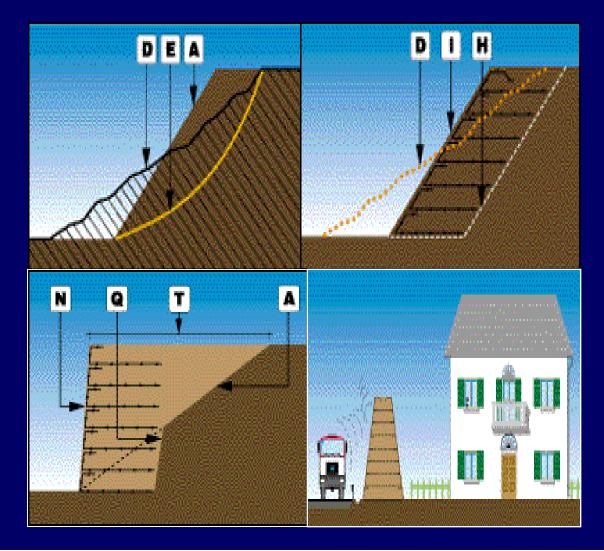
Application of Geosynthetics



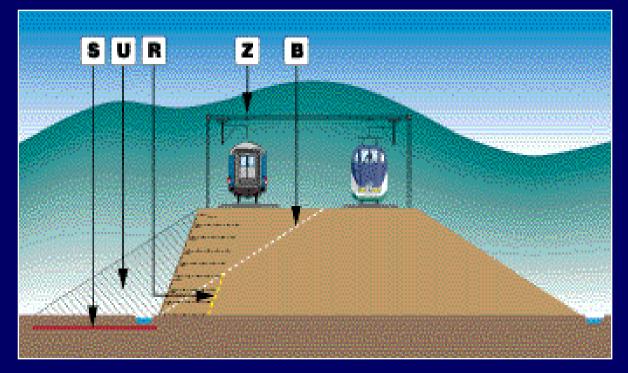
Retaining Walls, Slopes



Slope can be reinstated by reusing the same landslide soil

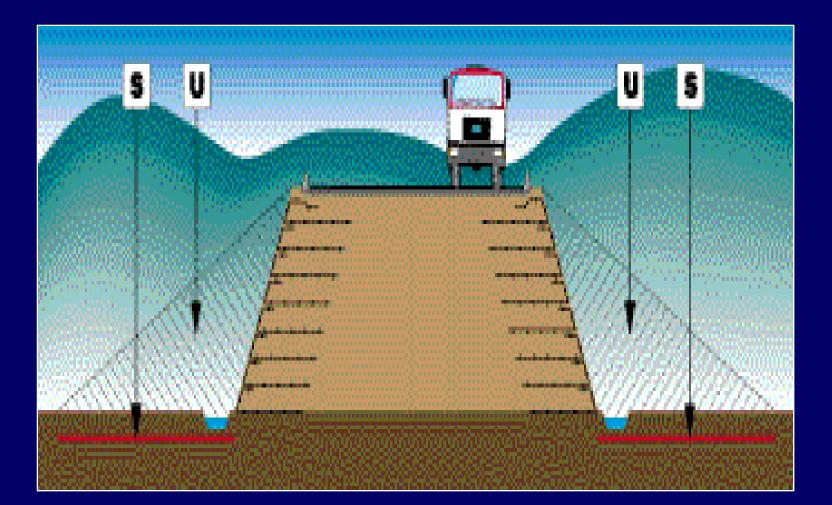


Railway Embankment

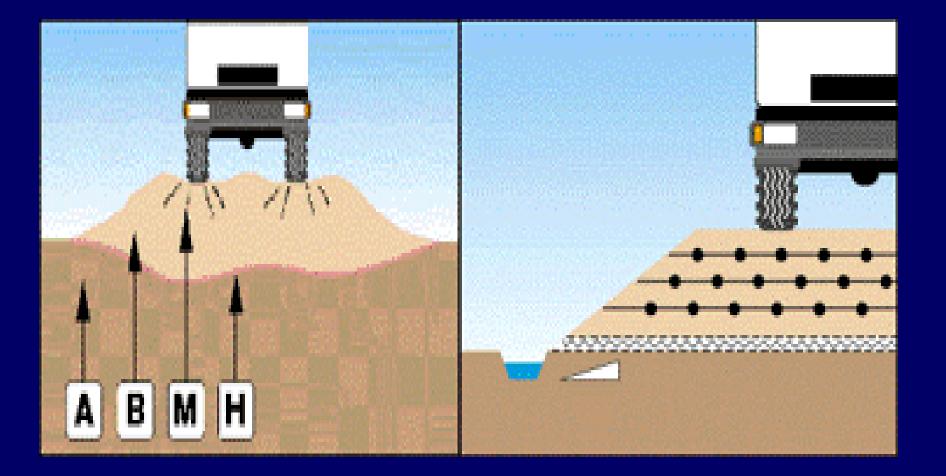


- **B** Original embankment profile
- **R** Cutting profile
- **S** Saving of right of way
- U Fill soil saving, Z New railway lane

Highway Embankments



Reinforced Pavements

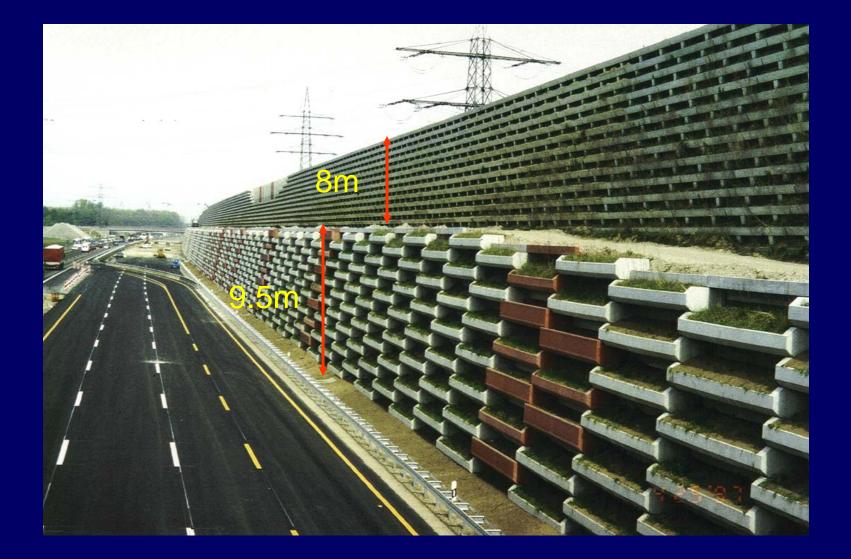


Separation



Separation + Reinforcement









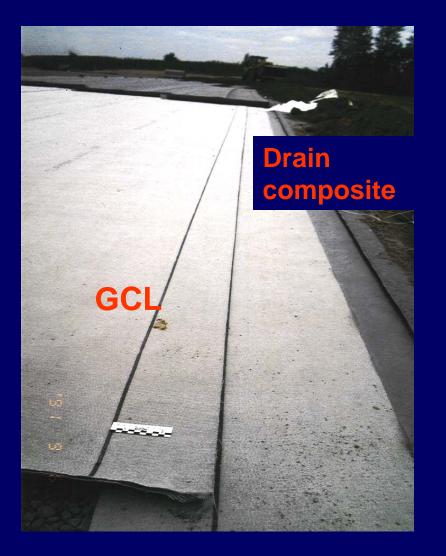


Texsol





Lining and Drainage



Capping of an old wastedump

Erosion Control



Hydraulic Engineering Applications

Waterproofing of Dams
Waterproofing of Canals
Reservoir Liners/Floating Covers
Tunnel Waterproofing & Rehabilitation
Pipe Rehabilitation & Remediation

Waterproofing of Dams

- masonry, concrete, earth and RCC dams
- GM is not a structural element, its waterproofing
- many dams over 50-years old often have leakage; sometimes excessive leakage
- methods are under rapid development mainly in European Alps and in China



(Concrete Dam Leaking!)



(Completed Concrete Dam Lining)



(Lining a Concrete Dam)



(Lined Earth Dam: Before Rip-Rap)

Waterproofing of Canals

- conveyance of all liquids; however, water is the most common
- distances and quantities vary greatly
- fundamental issue is leakage (i.e., how much, if any, is allowable)
- some type of liner (GM or GCL) is necessary
- many federal agencies involved (BuRec, COE, DOA and NRCA)



(Lining a Canal: Before Soil Covering)



(GCL Lining of a Canal)



(GM Canal 18 years after GM Lined)



(Lining a "Live" Canal)

Reservoir Liners/Floating Covers

- GM pond liners date back to 1930's
 used to contain all types of liquids
 - potable water
 - architectural ponds
 - shutdown water
 - gray water
 - industrial waters

- process waste waters
- sewage sludge
- industrial sludge
- agricultural wastes
- hazardous liquids*

*EPA estimates 206,000 in USA alone!

Common Characteristics

- generally shallow liquid depths
- typically 2 to 7 m
- side slopes from 4(H)-to-1(V) to 1(H)-to-1(V), i.e., β = 14° to 45°
- both exposed and covered
- exposed GM durability issue
- covered soil stability issue



(Lined Potable Water Reservoir)



(Floating GM Cover)



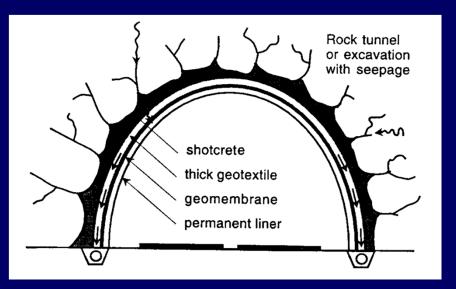
(Another Floating GM Cover)

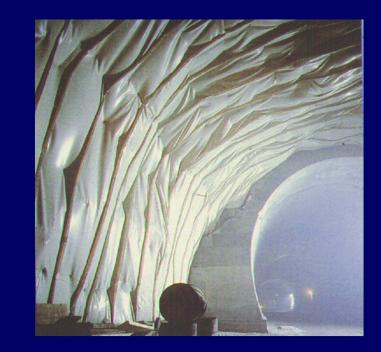


(Huge GM Bag Transporting Potable Water)

New Tunnel Waterproofing

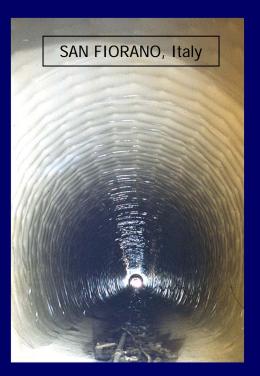
- many old tunnels without GMs are leaking
- white staining on surface is the "tell-tale"
- key is to use a GT and GM behind the permanent concrete surfacing
- in turn, this requires a GP drainage system





Tunnel Rehabilitation

- concern is over excessive leakage
- leakage can lead to instability
- tunnels are essentially accessible pipes
- obviously, they are usually more critical
- water tunnels are the general target

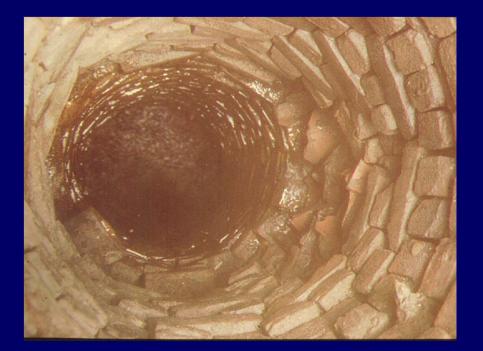




Pipe Rehabilitation and Remediation

- focuses on old lifeline systems
- transmission lines (water, gas, oil)
- drainage (conduits, canals)
- sewers (sanitary and storm) ... see photos





Methods of Pipe Rehabilitation

- Coatings
- Slip Liners (Pipe-within-Pipe)
- Cured-in-Place Pipe
- Fold-and-Formed Pipe
- In-Situ Liners





(Pipe-within-Pipe)

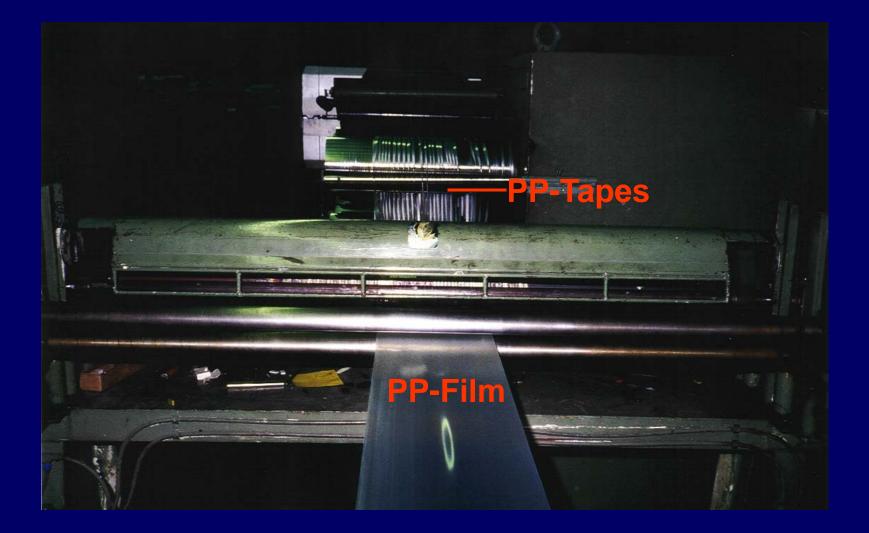
(Epoxy Coated Pipe)

FIBRES / TAPES

PP-Fibre Production



PP-Tape Production

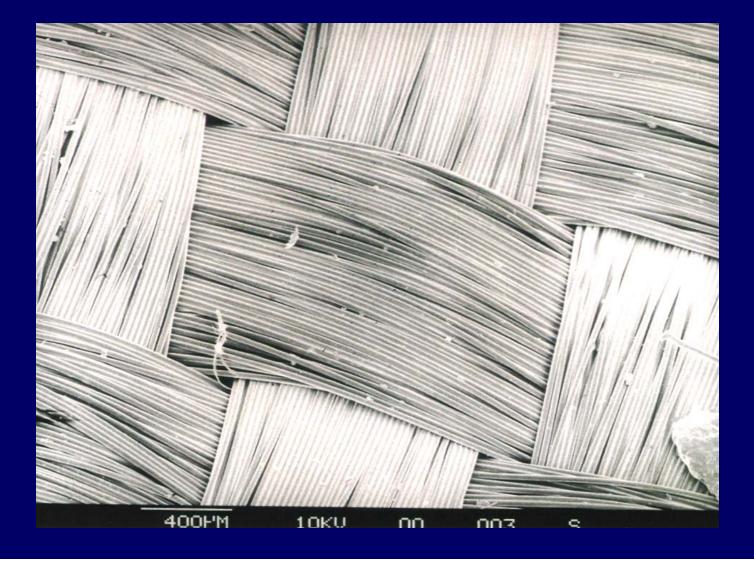


WOVEN FABRIC

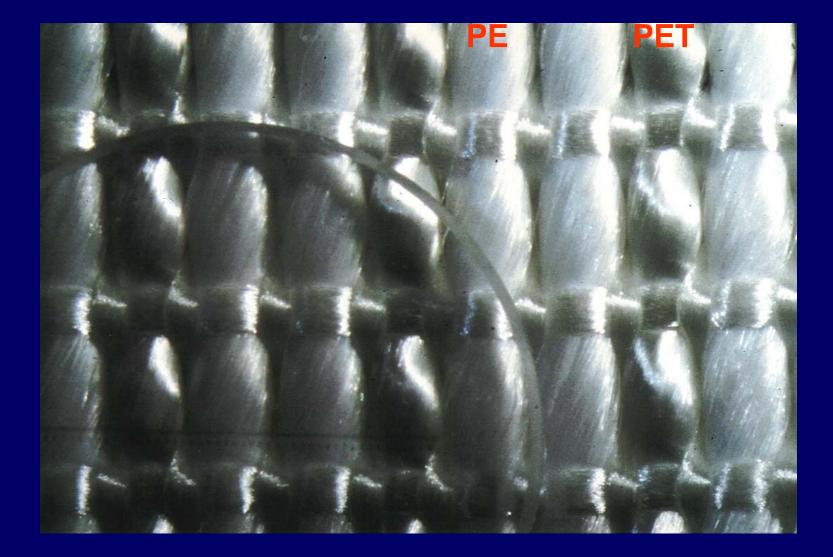
Weaving Machine



PET Multifilament Woven Fabric



PE/PET Woven Fabric



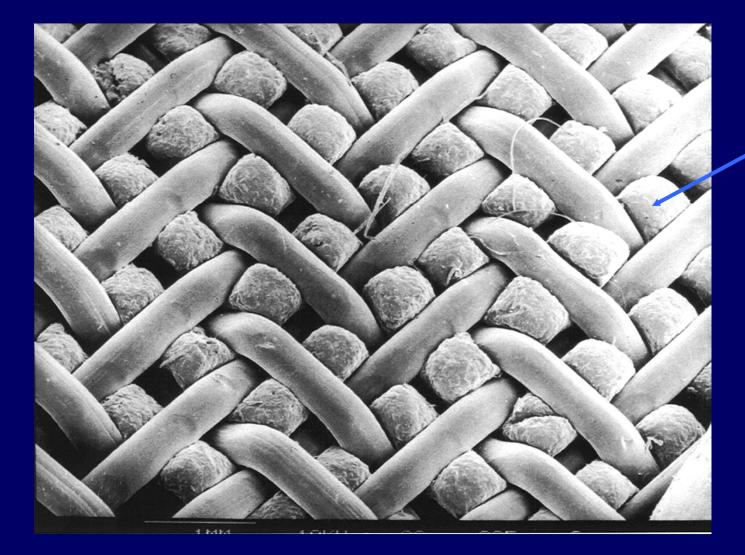
PP-Tape Woven Fabric



PP-Tape Woven Fabric



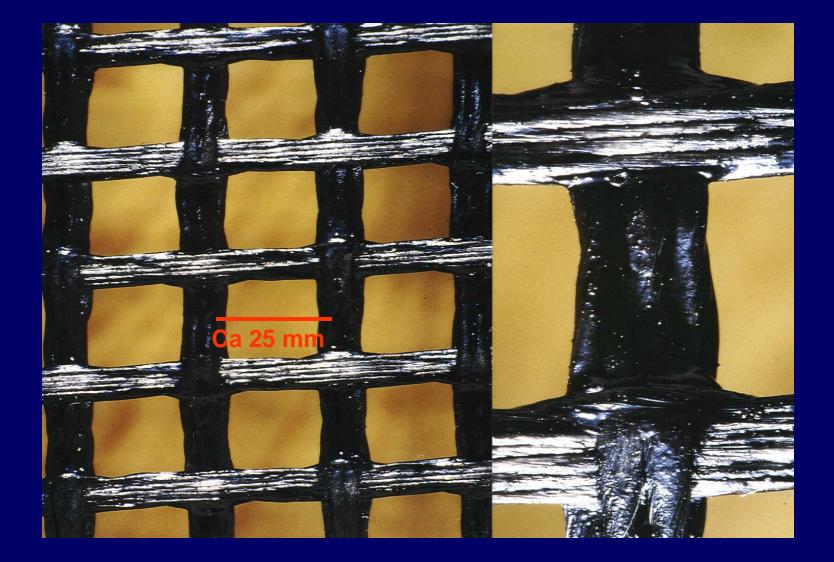
Monofil (wire) Woven Fabric



Fixing material

GEOGRIDS

Coated PET-Geogrid



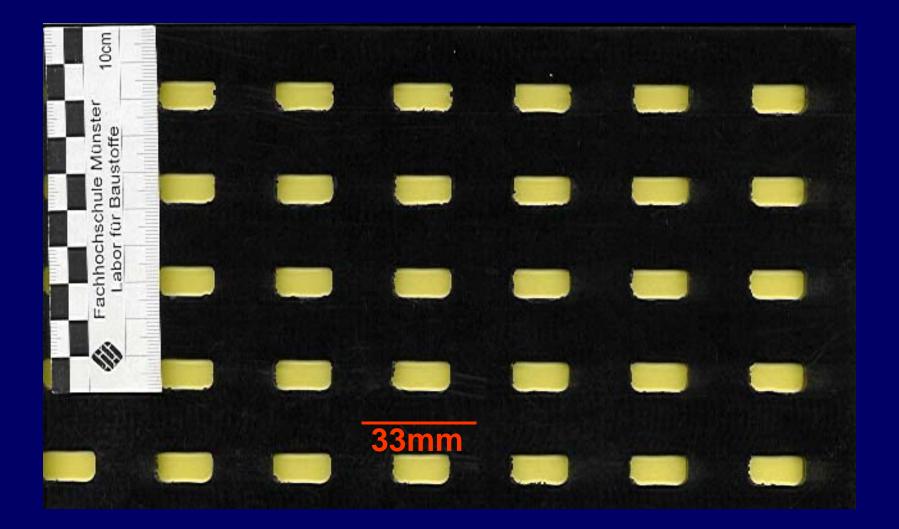
Welded PET-Geogrids

Laserwelded





Punched Holes in a PE-liner



Uniaxial Stretched PE-Geogrid



Biaxial Stretched PP-Geogrid



Knitted Structure



C1 C 13 15 15

States States

Nonwoven Production

Fibre composition

- Forming a fleece of oriented fibres
- Multiple layers of fleece for desired mua

Bonding mechanically or thermally

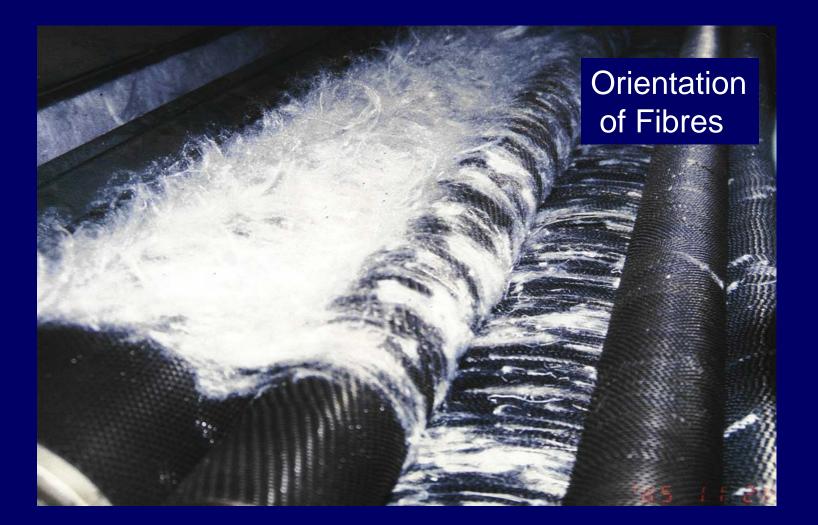
Bales of Staplefibres



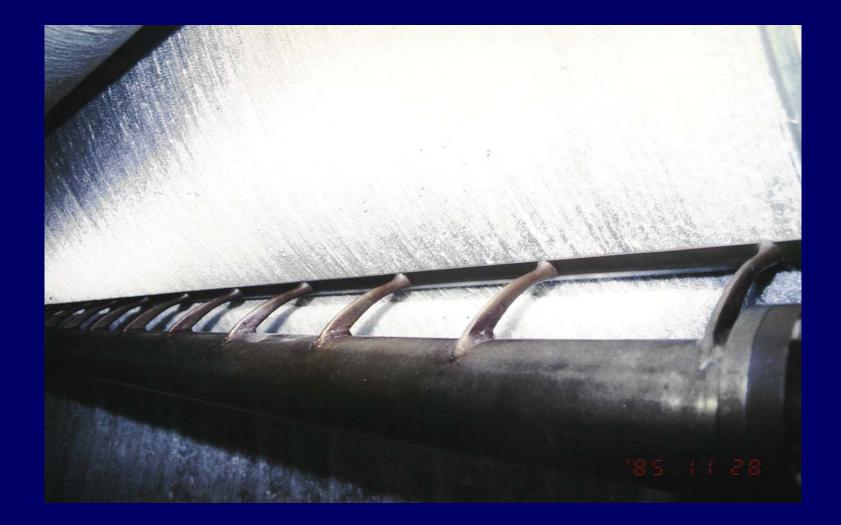
Staple Fibre Nonwoven



Staple Fibre Nonwoven



Nonwoven Fleece of oriented fibres



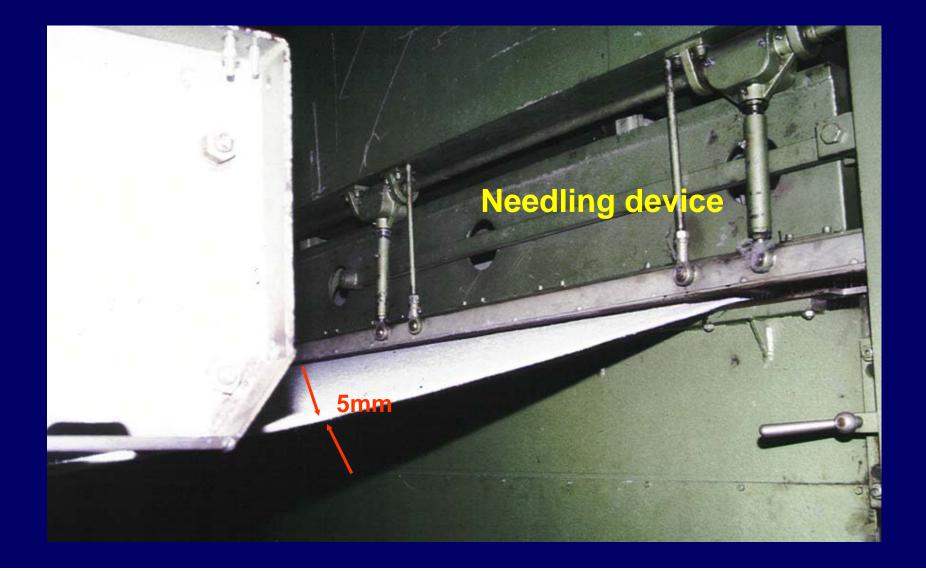
Nonwoven Fleece of oriented fibres



Nonwoven Conveyor Crosslaying a Fleece



Staple Fibre Nonwoven



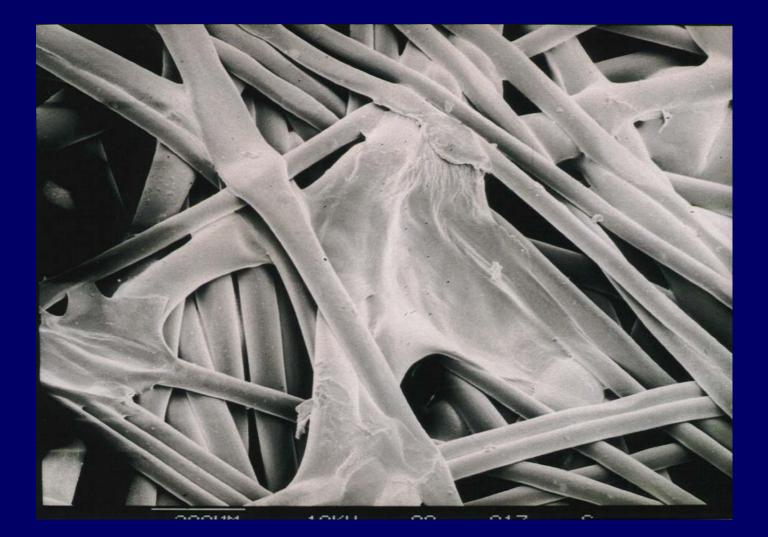
Nonwoven Needle Punched



Nonwoven Heat Bonded



Nonwoven Heat Bonded



EXTRUDED MATS

Random Wire Draincore



Random Wire Draincore



Characteristic Properties

Mechanical

Hydraulic

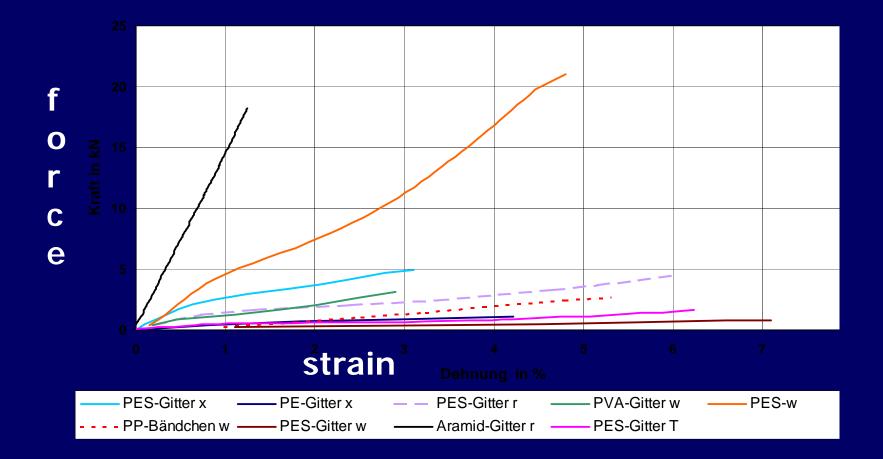
short/longterm

short/longterm

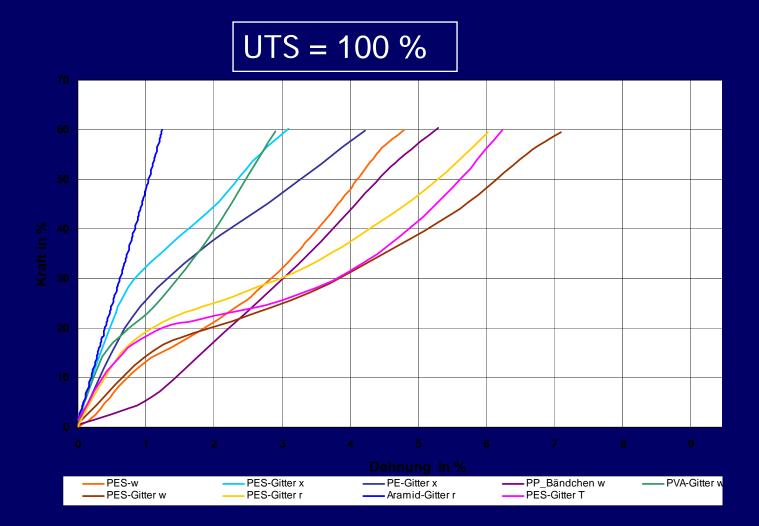
Durability

Damage during installation

Force/Strain Geosynthetics



Force/Strain up to 60 % UTS



Concluding Remarks

Organizations
Publications
Current Status
Summary

Web Sites of Geosynthetic Organizations

- Geosynthetic Institute (GSI) <http://www.geosynthetic-institute.org>
- International Geosynthetics Society (IGS) <http://www.igs.rmc.ca>
- Geosynthetics Materials Association (GMA) <http://www.gmanow.com>
- International Standards Organization (ISO) <http://www.iso.ch/iso/en/ISOOnline.frontpage>
- ASTM International
 - <http://www.astm.org>

Publications

- Journal of Geotextiles and Geomembranes Prof. R. K. Rowe, Editor <www.sciencedirect.com>
- Geosynthetics International Journal Dr. Bathurst, Editor <u>http://www.icevirtuallibrary.com</u>
- GFR Magazine -<www.ifai.com>
- Designing With Geosynthetics Prof. R. M. Koerner, Author <www.geosynthetic-institute.org>

Comments on Current Status

Transportation & Geotechnical Applications

- most mature of application areas
- focuses on GTs, GGs and GCs
- moving toward generic specifications

Geoenvironmental Applications

- regulatory driven
- all GSs are involved with specs
- field performance is excellent
- Hydraulic Engineering Applications
 - lagging behind other applications
 - focuses on GMs and GCLs
 - tremendous opportunities available
- Private Development Applications
 - tremendous variety of applications
 - all GSs are involved
 - innovation and cost/benefit driven

Summary

- Geosynthetics are bona fide engineering materials and must be treated as such
- Test methods and designs are available challenge them accordingly
- Basic advantage of geosynthetics is quality control of factory manufactured products
- Products must be accompanied by rigorous CQC/CQA
- Field performance has been excellent
- Geosynthetics potential is <u>awesome</u>!

THANK YOU