

Lecture 23

**NPTEL Course**

# **GROUND IMPROVEMENT**

**USING GEOSYNTHETICS**

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# A Brief Overview of Geosynthetics and Their Major Applications\*

1. Geosynthetic Materials
2. Transportation and Geotechnical
3. Geoenvironmental
4. Hydraulic Engineering
5. Private Development
6. Concluding Comments

# 1. Geosynthetic Materials

- Polymer Background
- Types of Geosynthetics
- Various Functions
- Design Methods
- Application Areas

# Polymer Background

- geosynthetics are really “geopolymers”
- feedstock is natural gas reacted to form resin in a flake form
- mixed with additives into a formulation
- manufactured into a particular type of geosynthetic material

# Geosynthetic (GS) Materials

- geotextiles (GT)
- geogrids (GG)
- geonets (GN)
- geomembranes (GM)
- geosynthetic clay liners (GCL)
- geopipe (GP)
- geofoam (GF)
- geocomposites (G C)



GEOTEXTILES

# Geotextiles (GT)

- majority are made from polypropylene fibers
- standard textile manufacturing
- woven (slit film, monofilament or multifilament)
- nonwoven (needle punched or heat bonded)
- characterized by an open and porous structure
- mechanical and hydraulic properties vary widely
- very versatile in their primary function

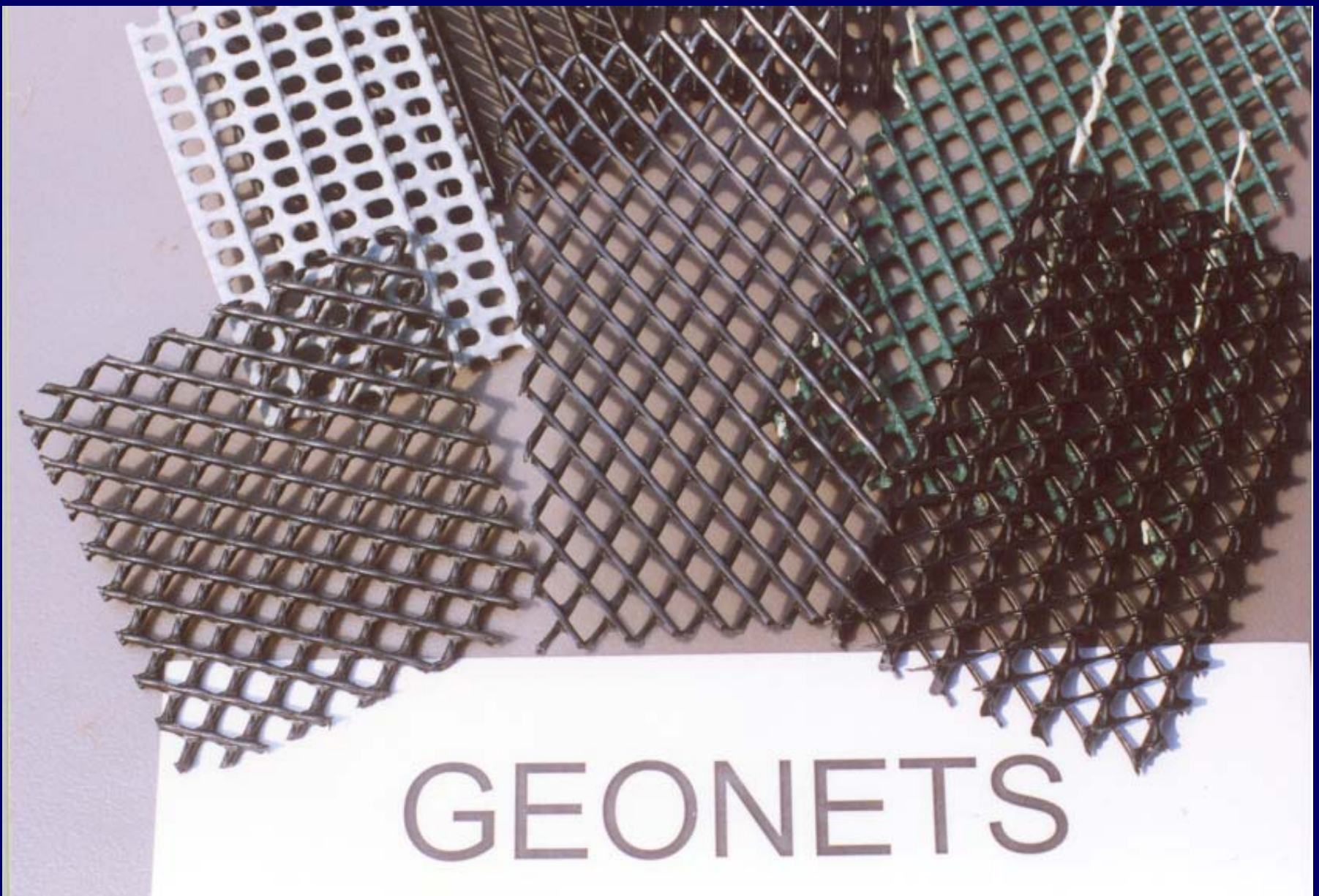


**GEOGRIDS**



# Geogrids (GG)

- unitized, woven yarns or bonded straps
- structure allows for soil “strike-through”
- bidirectional – equal strength in both directions
- unidirectional – main strength in machine direction
- focuses entirely on reinforcement applications, e.g.,
- walls, steep slopes, base and foundation reinforcement



GEONETS

# Geonets (GN)

- all are made from high density polyethylene
- results in parallel sets of ribs as a integral unit
- biplanar – flow is equal in all directions
- triplanar – flow much greater in machine direction
- function is always in-plane drainage
- surfaces must be covered; usually with GTs



# GEOMEMBRANES

# Geomembranes (GM)

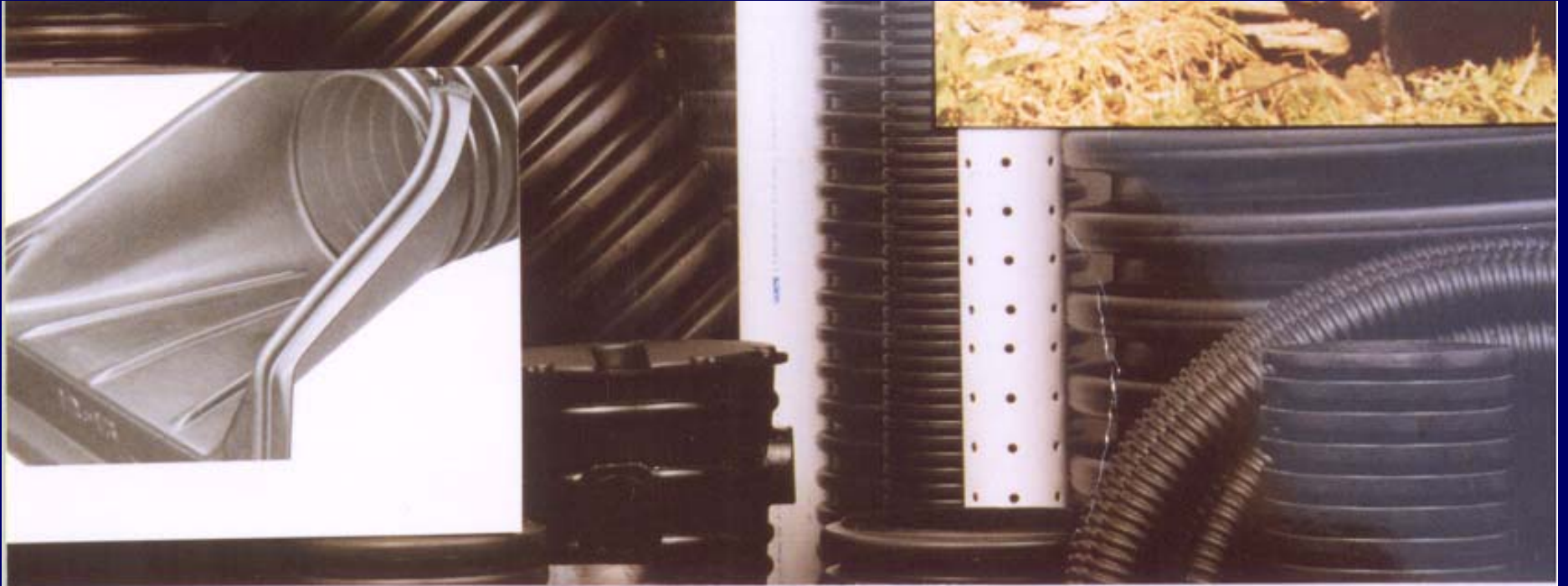
- function is always containment
- represents a barrier to liquids and gases
- many types: HDPE, LLDPE, fPP, PVC, EPDM, etc.
- manufactured rolls are field seamed
- required by regulations for waste containment
- new applications in hydraulics and private development



# GEOSYNTHETIC CLAY LINERS

# Geosynthetic Clay Liners (GCL)

- function is always containment
- common product is bentonite between 2-GTs
- internally reinforced by needle punched or stitching
- bentonite product bonded to GM is also available
- many other variations exist
- competitive with compacted clay liners (CCLs)
- beneath a GM; one has a composite liner



# GEOPIPE



# Geopipe

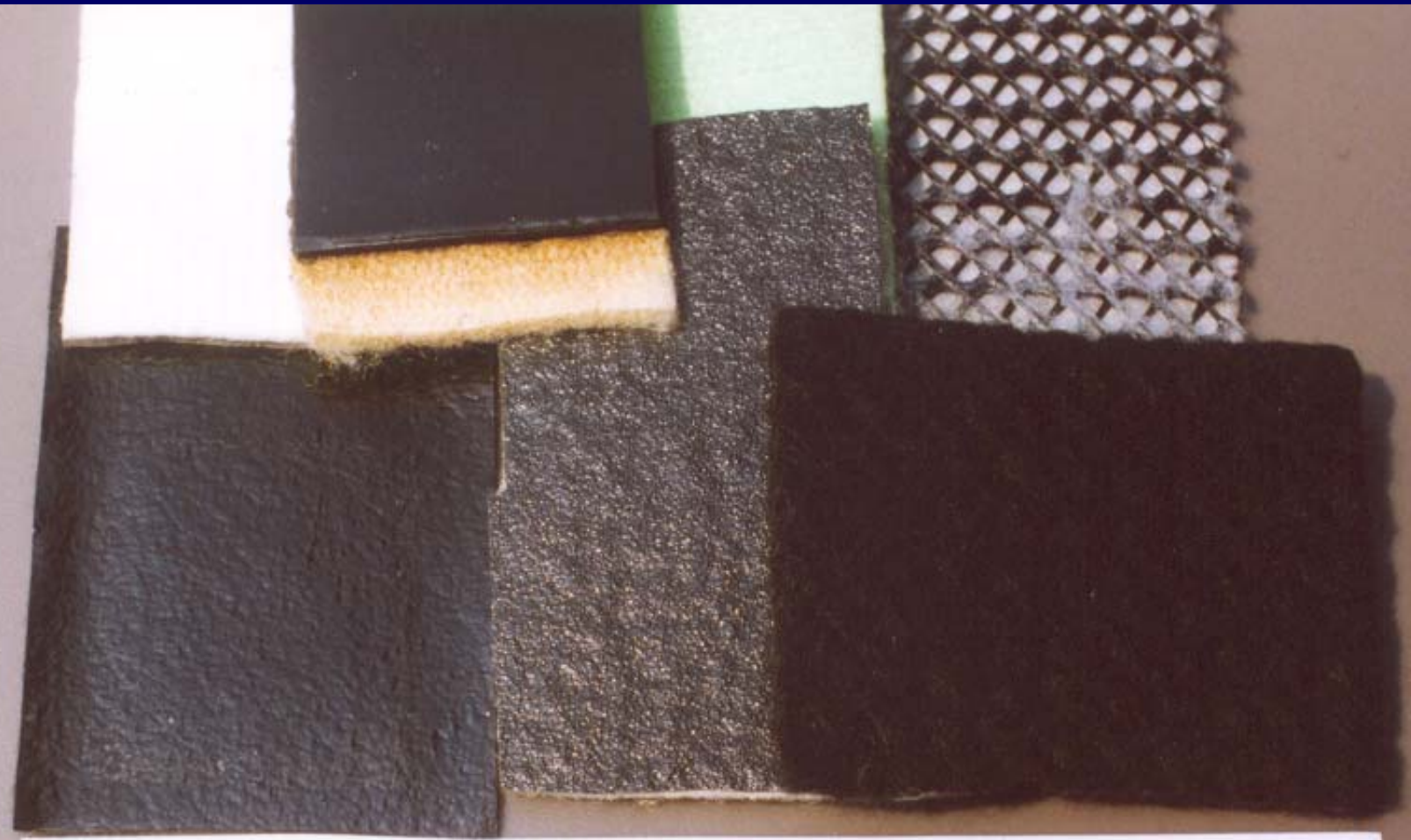
- its really buried plastic pipe!
- function is always drainage
- HDPE and PVC most common
- both can be smooth walled or corrugated
- corrugated HDPE growth is enormous



**GEOFOAM**

# Geofoam (GF)

- EPS or XPS in block form
- lightweight fill on soft or sensitive soils
- relieves lateral pressure on walls
- also used for insulation of frost-sensitive soils



# GEOCOMPOSITES

# Geocomposites (GC)

- array of available products
- GT/GM; GT/GG; GT/GN; etc.
- considerable ongoing innovation
- primary function depends on final product

# Function vs. Geosynthetic Type

Type of Geosynthetic	Separation	Reinforcement	Filtration	Drainage	Containment
geotextile	√	√	√	√	
geogrid		√			
geonet				√	
geomembrane					√
geosynthetic clay liner					√
geopipe				√	
geofoam	√				
geocomposite	√	√	√	√	√

# Design Methods

- (a) "Cost"-based on experience/availability
- (b) "Specification" – for common applications
- (c) "Function" – for specialty, critical and/or permanent applications

# Design-by-Function

$$FS = \frac{\textit{Allowable (Test) Property}}{\textit{Required (Design) Property}}$$

where

- test Methods are from ASTM, ISO or GRI
- design Models from the Literature
- factor-of-Safety is Application Specific



# Application Areas

Transportation/Geotechnical – GT, GG & GC mainly

Geoenvironmental – GM, GCL & GN mainly

Hydraulic Systems – GM, GP & GC mainly

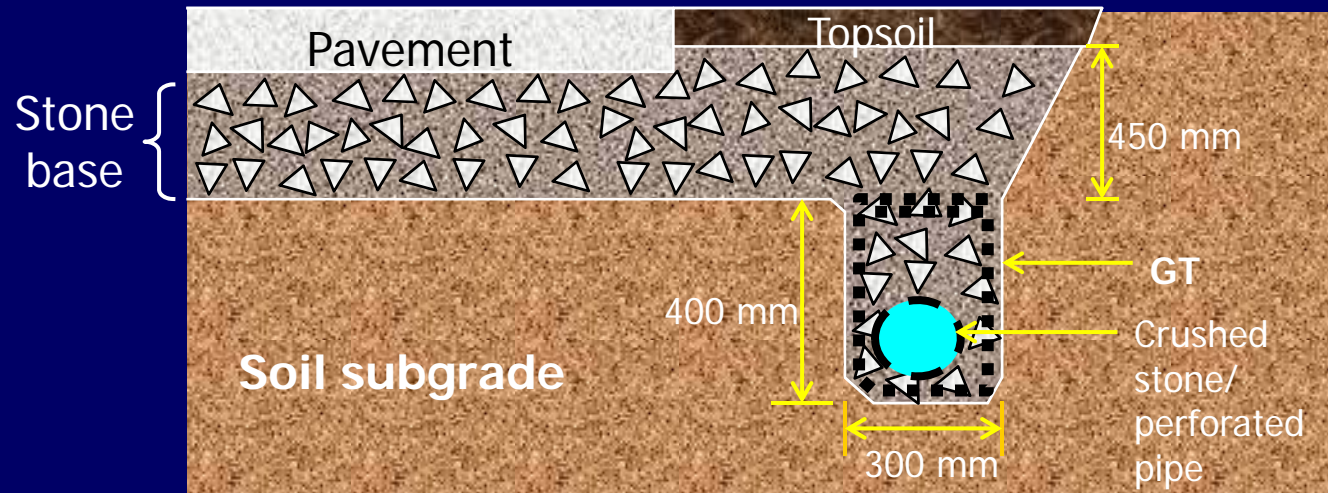
Private Development – all types of GSs

## 2. Transportation and Geotechnical Applications

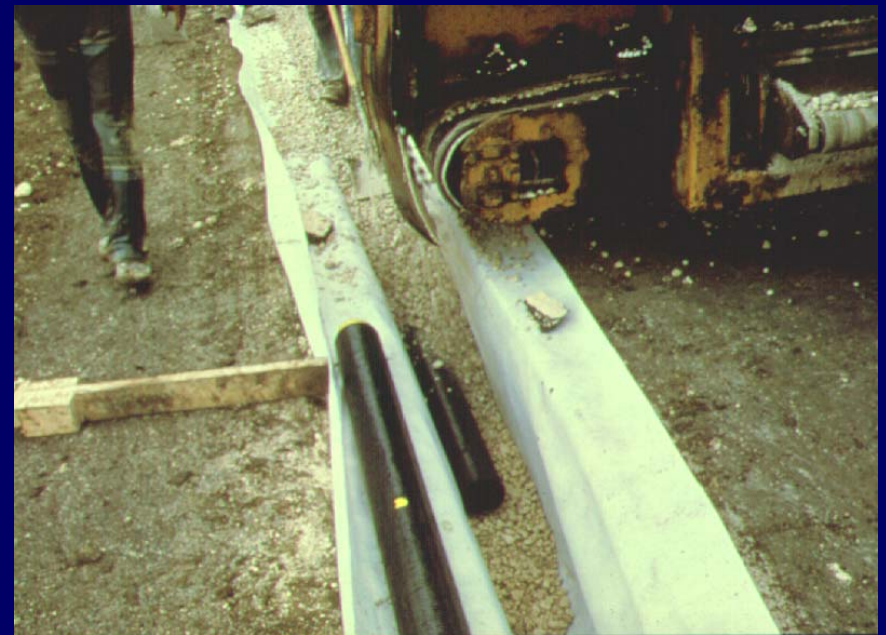
- GTs as filters
- GTs and GGs as wall reinforcement
- GTs and GGs as slope reinforcement
- GC Wick Drains (also called PVDs)
- GC Erosion Control Systems

# Geotextile Filtration

- refers to cross-plane flow, i.e., GT is acting as a filter not as a drain
- three design requirements:
  1. adequate flow
  2. proper soil retention
  3. long-term flow equilibrium
- many applications, e.g.,
  - behind retaining walls
  - under erosion control systems
  - around pavement underdrains (follows)



(GT Filter in Excavated Trench)

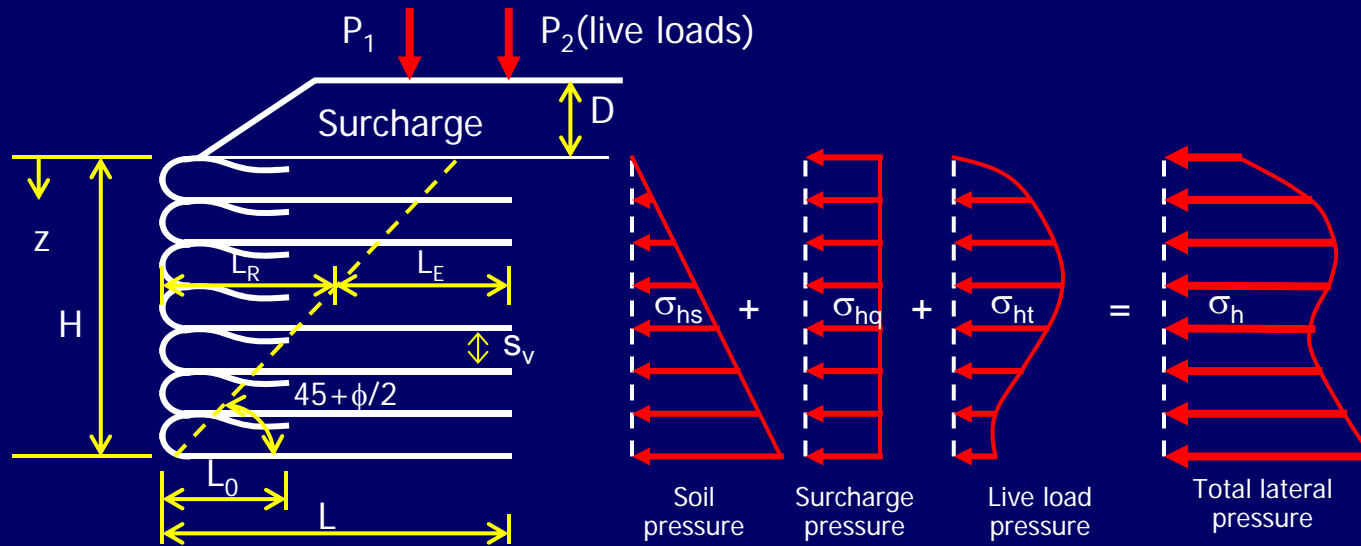


(Crushed Stone & Perforated Pipe)

# Wall Reinforcement Design Concepts

- internal design results in:
  - spacing of GT or GG
  - length of GT or GG
  - facing connection stress
- external design used to assess:
  - overturning stability
  - sliding stability
  - bearing capacity
- reduction factors on reinforcement
  - put on laboratory values for allowable strength
- factor-of-safety
  - on each design aspect to resist the “unknown”

# Elements of a GT or GG Wall Design



(With Concrete Facing)

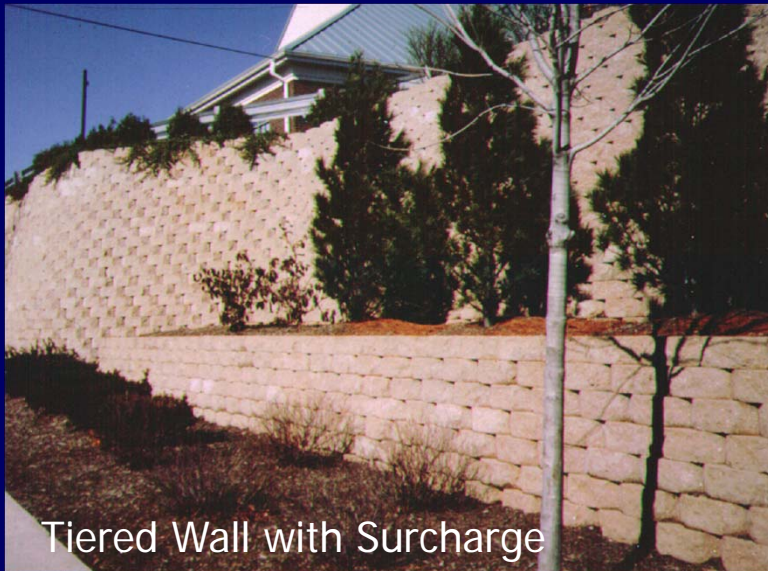


(Green Wall with Vegetated Facing)

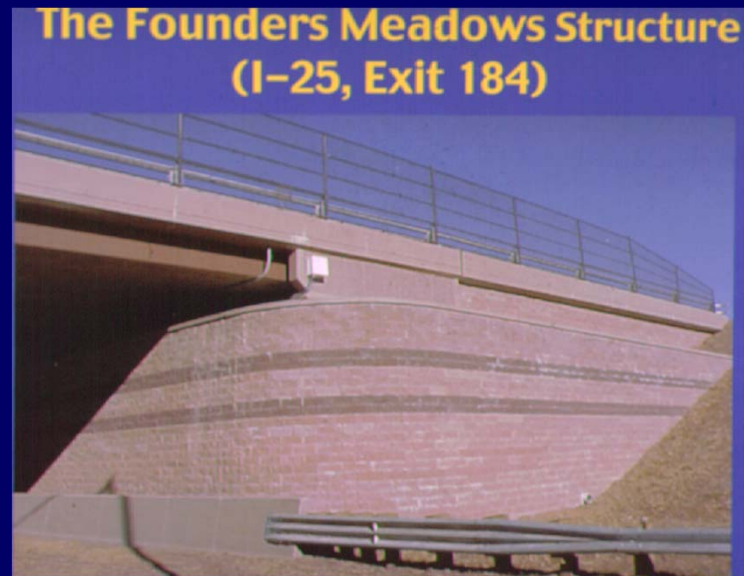
# Segmental Retaining Walls (SRWs)

(also called modular block walls)

- design is same as described before
- refers to type of wall facing
- great variety of aesthetic blocks
- usually GG reinforced MSE system
- generic computer design codes available



Tiered Wall with Surcharge



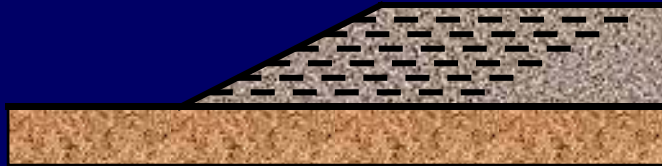
The Founders Meadows Structure  
(I-25, Exit 184)

# Reinforcement for Soil Slopes

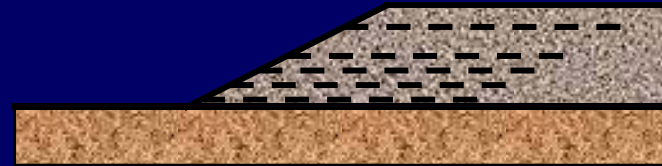
- most soil slopes become unstable steeper than 2(H)-to-1(V) ( $26.5^\circ$ )
- use GT or GG reinforcement to increase either the slope angle or height
- essentially no limit, except for erosion
- various placement patterns are possible



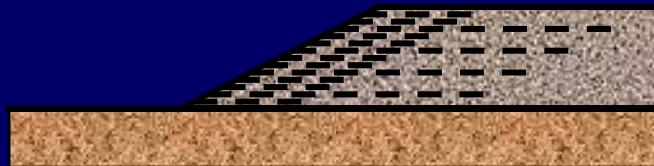
# Placement patterns for reinforcement



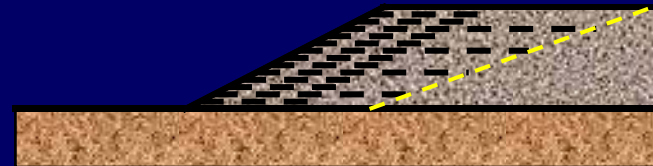
(a) Even spaced-even length



(b) Uneven spaced-even length



(c) Even spaced-even length  
with short facing layers



(d) Even spaced-uneven length  
with short facing layers



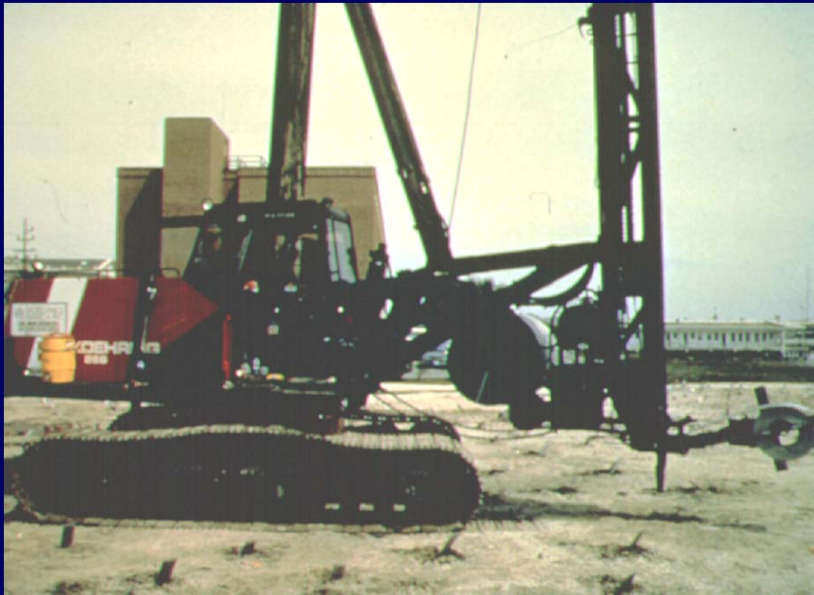
(One that Failed)!



(With Reinforcement-Steep & Stable)

# Geocomposite Wick Drains

- also called prefabricated vertical drains (PVDs)
- used for rapid consolidation of saturated fine grained soils
- consists of a drainage core with a GT filter/separator wrapped completely around it
- typically 100 mm wide, by 2 to 10 mm thick, by  $\pm 100$  m long (in roll or coil form)



(Driving Wick Drains)



(Ready for Surcharge Fill)

# Geocomposite Erosion Control Systems

- huge array of products
- slope protection – modify USLE
- channel protection – increase shear stress
- temporary; permanent (soft); permanent (hard)



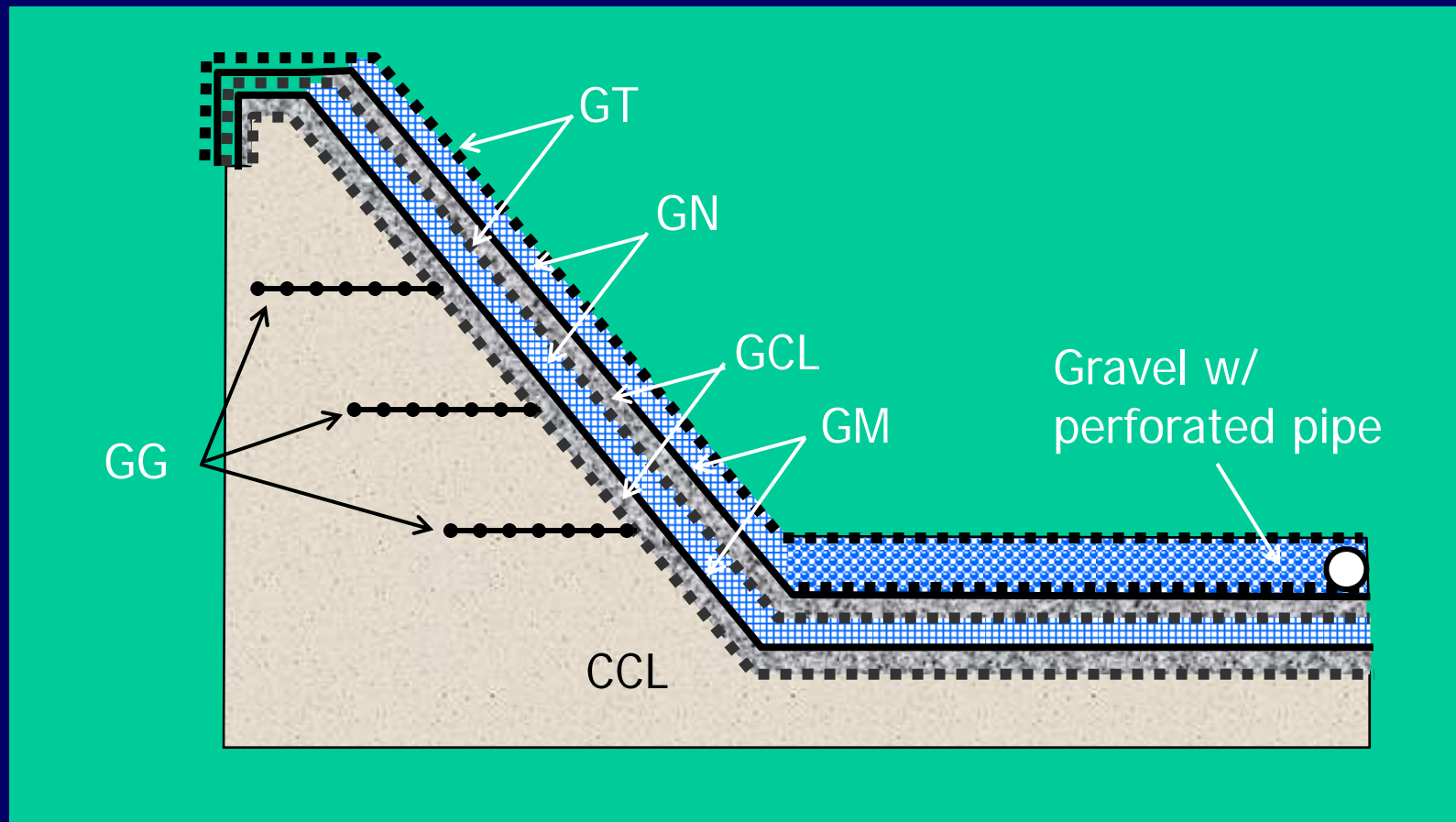
## 3. Geoenvironmental Applications

- Landfill liner systems
- Landfill cover systems
- Vertical Cutoff Barriers
- Liners for Surface Impoundments
- Liners for Heap Leach Ponds

# Nature of Waste Problem

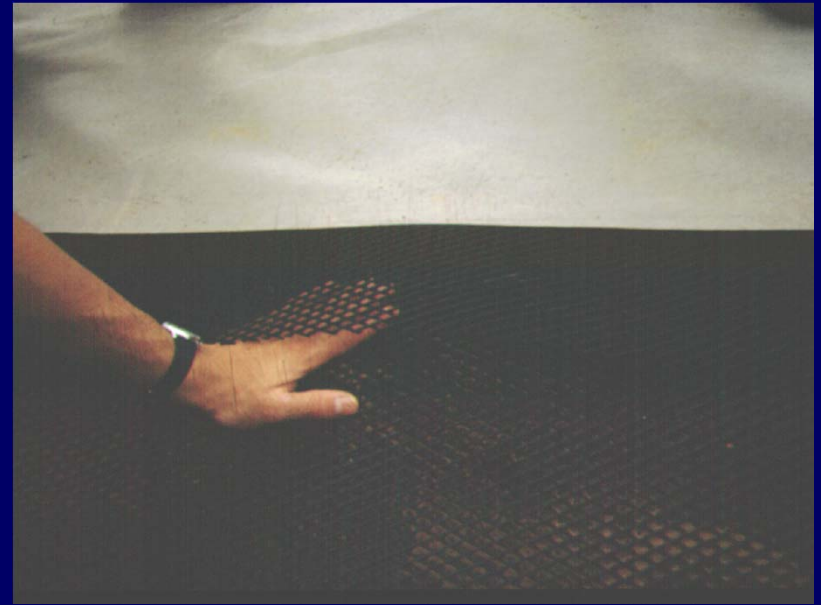
- moisture within and precipitation on the waste generates leachate
- leachate takes the characteristics of the waste
- thus leachate is very variable and is site-specific
- flows gravitationally downward
- enters groundwater unless a suitable barrier layer and collection system is provided

# Double Liner System (with leak detection layer)





(Secondary Composite Liner)



(Geonet Leak Detection)

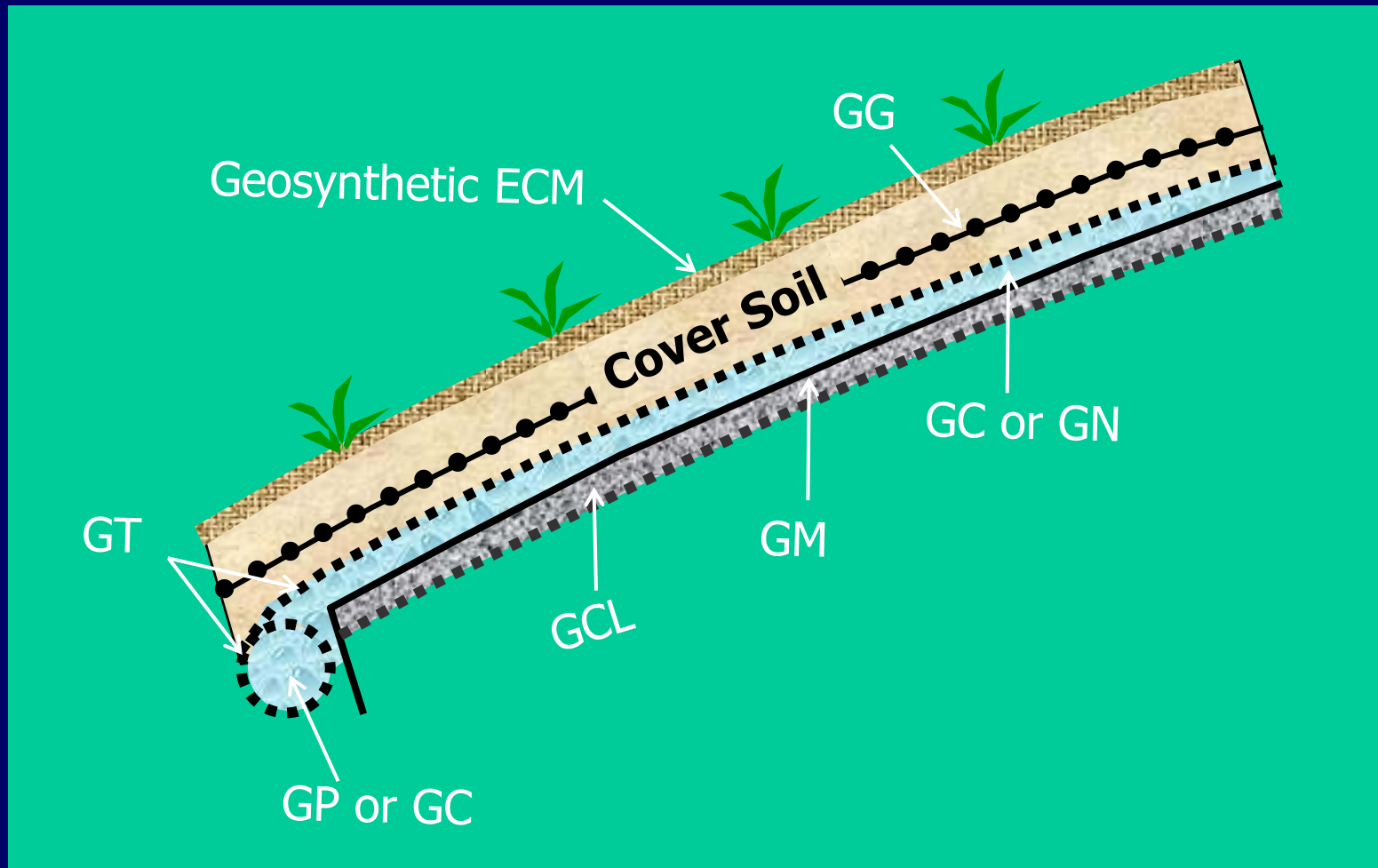


(Primary Composite Liner)



(Nine Layers of Geosynthetics)

# Final Cover System







(Sequential Placement of GSs)



(Areal View of 70 ha Site)



(Seven Layers of Geosynthetics)

### Possible Geosynthetic Layers in a Waste Containment System

in Final Cover - 7

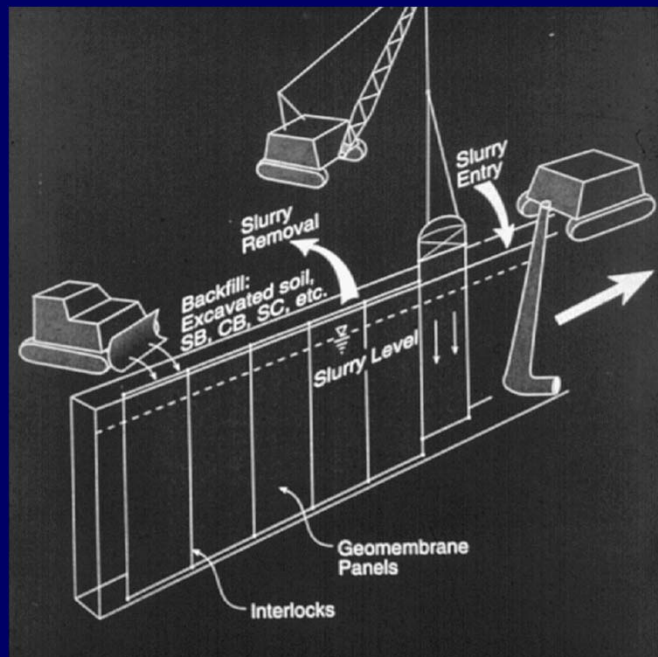
in Waste Itself - 2

in Base Liner - 9

**18 Layers!**

# Vertical Geomembrane Cutoff Walls

- utilized at abandoned dumps or for the control of polluted groundwater
- typically placed in a slurry supported trench with soil/cement, soil/asphalt, or soil/fly ash as backfill
- system is greatly enhanced with a geomembrane placed up gradient, thereby forming a vertical composite liner system



(Placement of GM Panels)

# Liners for Surface Impoundments

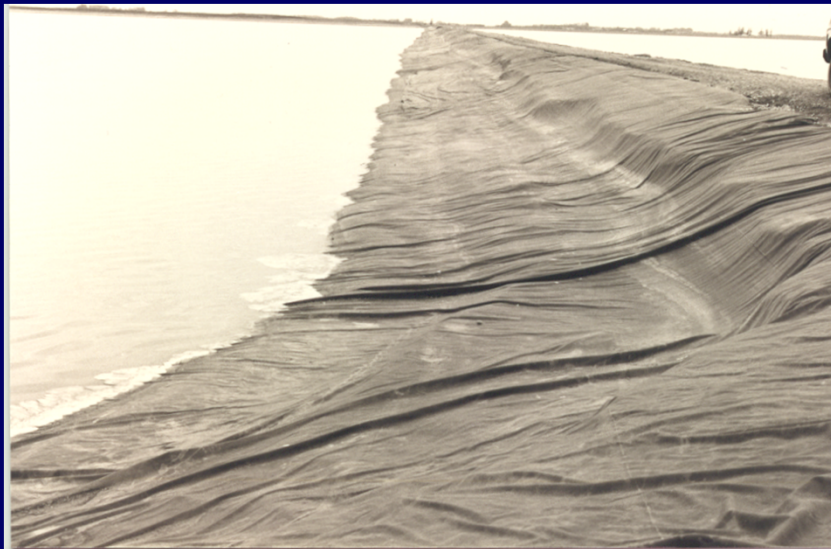
- design is progressive with each decision leading to the input for next consideration; i.e.,
  - geometry
  - cross section
  - GM type selection
  - GM thickness selection
  - subgrade stability
  - cover soil stability
  - runout and anchor trench



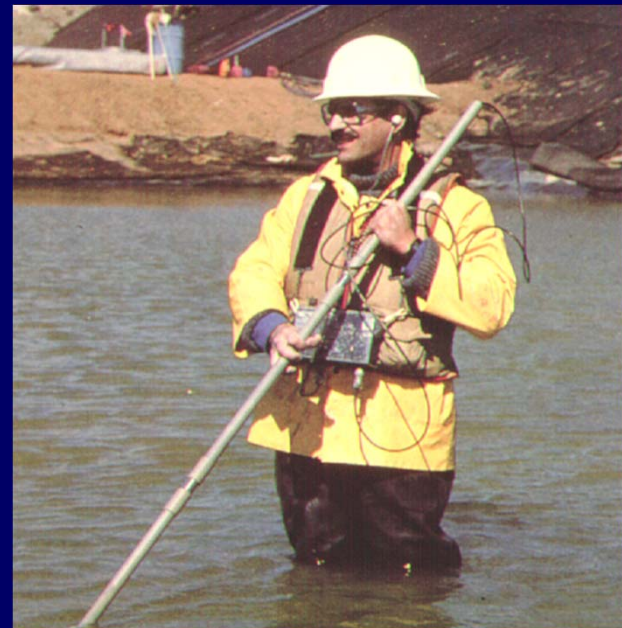
(Double Lined Hazardous Waste Pond)



(Lined Pond With Ugly Whales)



(Pond With Failed Subgrade)



(Electrical Leak Detection in Progress)

# Commentary:

- major decision is whether to leave GM exposed or cover it with soil
- exposed; durability is key to GM selection
- covered; many GMs are possible (depending on liquid to be contained)
- if covered, slopes will be relatively flat and stability is a major design issue

# Heap Leach Mining

- practiced in existing mining areas
- target metals are gold, silver and copper
- process uses cyanide and sulfuric acid
- chemicals strip trace amounts from the ore which has been placed in "heaps"
- needs GM liner and collection system



## 4. Hydraulic Engineering Applications

- Waterproofing of Dams
- Waterproofing of Canals
- Reservoir Liners/Floating Covers
- Tunnel Waterproofing & Rehabilitation
- Pipe Rehabilitation & Remediation

# Waterproofing of Dams

- masonry, concrete, earth and RCC dams
- GM is not a structural element, its waterproofing
- many dams over 50-years old often have leakage; sometimes excessive leakage
- methods are under rapid development mainly in European Alps and in China





(Concrete Dam Leaking!)



(Lining a  
Concrete Dam)



(Completed Concrete Dam Lining)



(Lined Earth Dam: Before Rip-Rap)

# Waterproofing of Canals

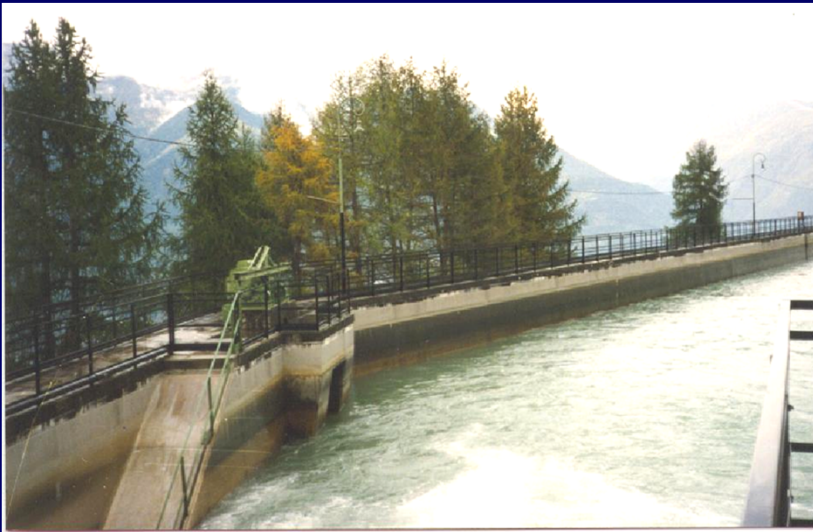
- conveyance of all liquids; however, water is the most common
- distances and quantities vary greatly
- fundamental issue is leakage (i.e., how much, if any, is allowable)
- some type of liner (GM or GCL) is necessary
- many federal agencies involved (BuRec, COE, DOA and NRCA)



(Lining a Canal: Before Soil Covering)



(GCL Lining of a Canal)



(GM Canal 18 years after GM Lined)



(Lining a "Live" Canal)

# Reservoir Liners/Floating Covers

- GM pond liners date back to 1930's
- used to contain all types of liquids
  - potable water
  - architectural ponds
  - shutdown water
  - gray water
  - industrial waters
  - process waste waters
  - sewage sludge
  - industrial sludge
  - agricultural wastes
  - hazardous liquids\*

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\*EPA estimates 206,000 in USA alone!

# Common Characteristics

- generally shallow liquid depths
- typically 2 to 7 m
- side slopes from 4(H)-to-1(V) to 1(H)-to-1(V), i.e.,  $\beta = 14^\circ$  to  $45^\circ$
- both exposed and covered
- exposed – GM durability issue
- covered – soil stability issue



(Lined Potable Water Reservoir)



(Floating GM Cover)



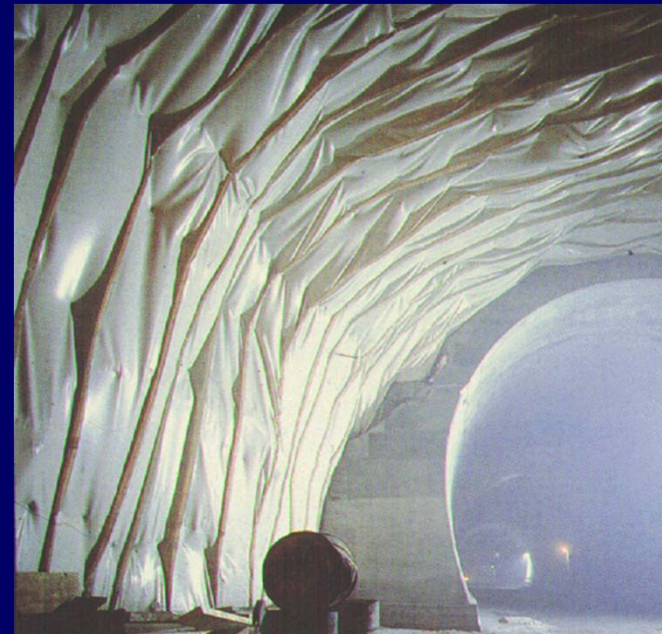
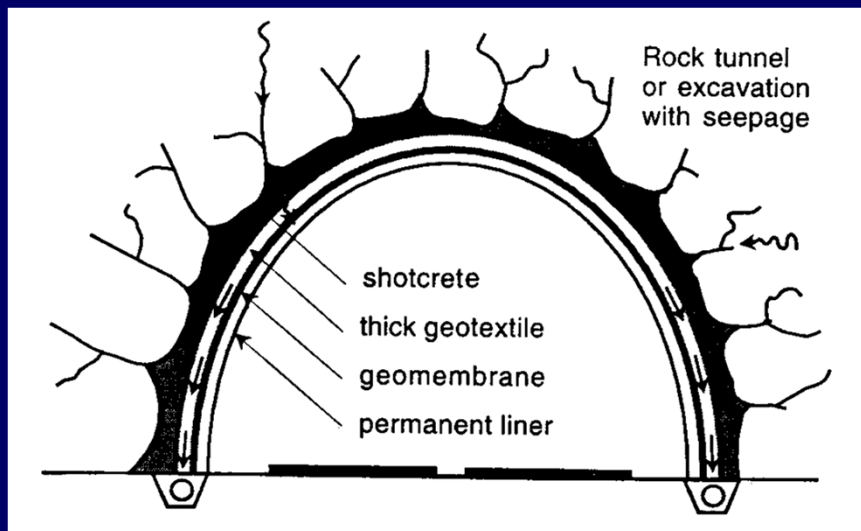
(Another Floating GM Cover)



(Huge GM Bag Transporting Potable Water)

# New Tunnel Waterproofing

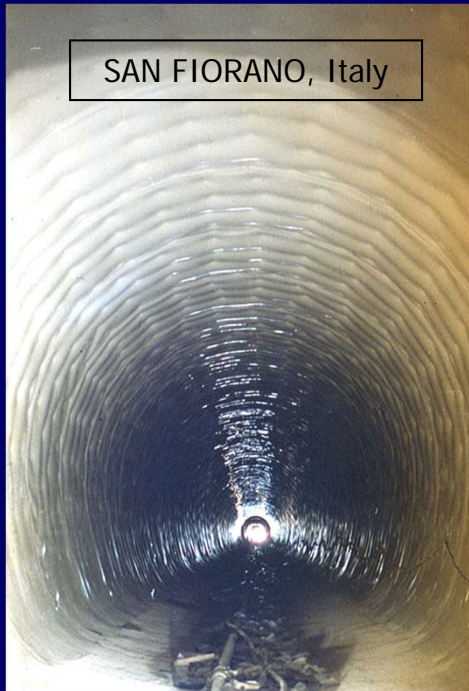
- many old tunnels without GMs are leaking
- white staining on surface is the “tell-tale”
- key is to use a GT and GM behind the permanent concrete surfacing
- in turn, this requires a GP drainage system



# Tunnel Rehabilitation

- concern is over excessive leakage
- leakage can lead to instability
- tunnels are essentially accessible pipes
- obviously, they are usually more critical
- water tunnels are the general target

SAN FIORANO, Italy



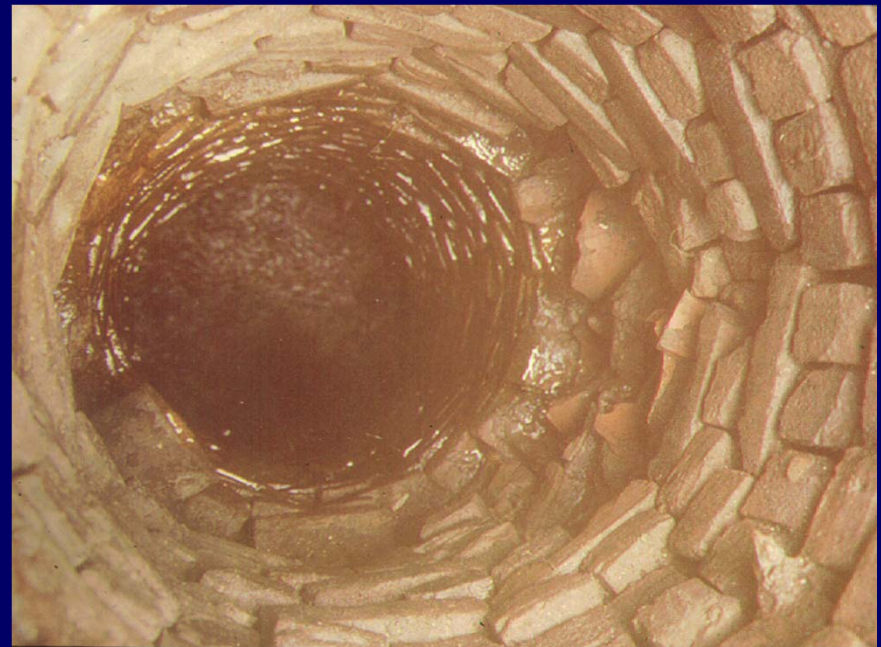
SPALOV TUNNEL, Czech Republic





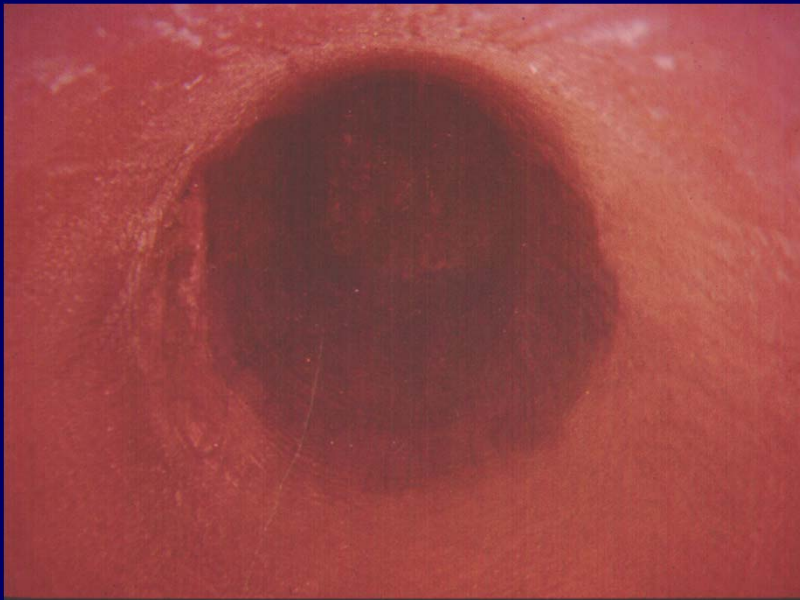
## Pipe Rehabilitation and Remediation

- focuses on old lifeline systems
- transmission lines (water, gas, oil)
- drainage (conduits, canals)
- sewers (sanitary and storm) ... see photos

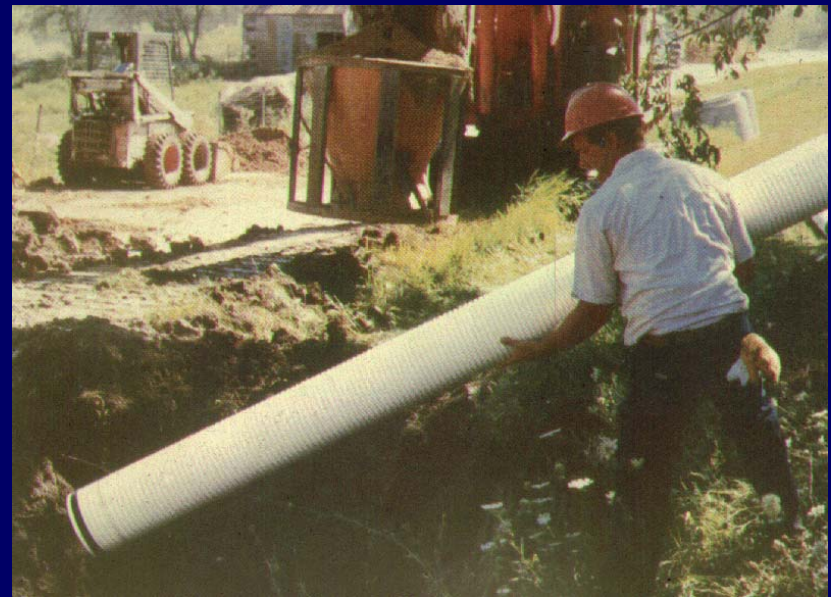


# Methods of Pipe Rehabilitation

- Coatings
- Slip Liners (Pipe-within-Pipe)
- Cured-in-Place Pipe
- Fold-and-Formed Pipe
- In-Situ Liners



(Epoxy Coated Pipe)



(Pipe-within-Pipe)

# Private Development Applications

## Selected Areas of Focus

- various dwellings
- industrial buildings
- storage/staging areas
- tank farms
- parks and playgrounds
- pools and lakes
- sport fields
- golf courses
- airfields
- agriculture
- aquaculture
- liquid transportation

## Tank Farms/Gas Stations

- concern is spillage into surface water
- also, leakage into ground water
- requires a GM or GCL Barrier
- classified as “secondary containment”
- barrier must be resistant to liquid



# Pools, Ponds and Lakes

- sites vary from small-to-huge
- usually access is limited
- liners required for leakage control
- covers sometimes required for contamination control and for safety

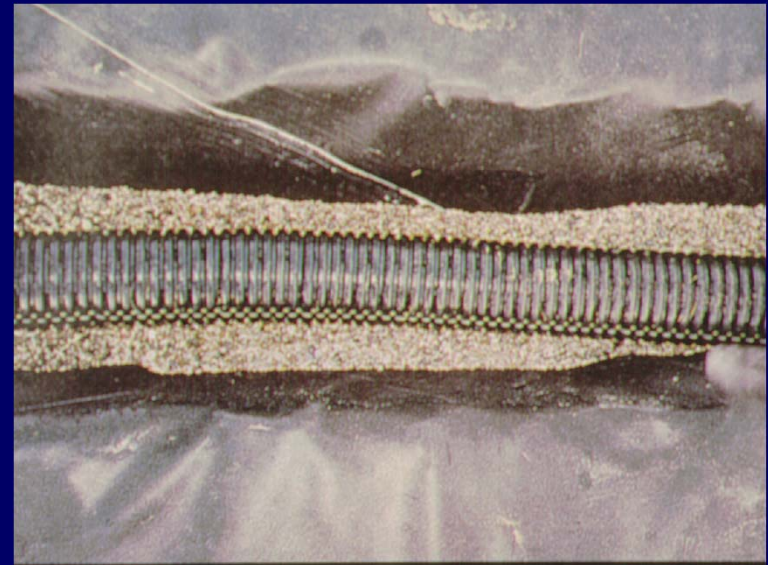


# Golf Courses

- aesthetics, aesthetics, aesthetics
- drainage, drainage, drainage
- turf maintenance is a major issue
- essentially all geosynthetics are involved
- opportunities available in new sites and in expansion/remediation of existing sites



(GM Lined Bunker)



(Gravel & GP Drainage)

# Agriculture

- mega-farming is big business
- animal populations are enormous
- the major item of “non-point source pollution”
- animal waste conveyance, recovery and treatment are critical topics and invariably they are “newsworthy”



(Lined Pond Behind Cattle Stalls)



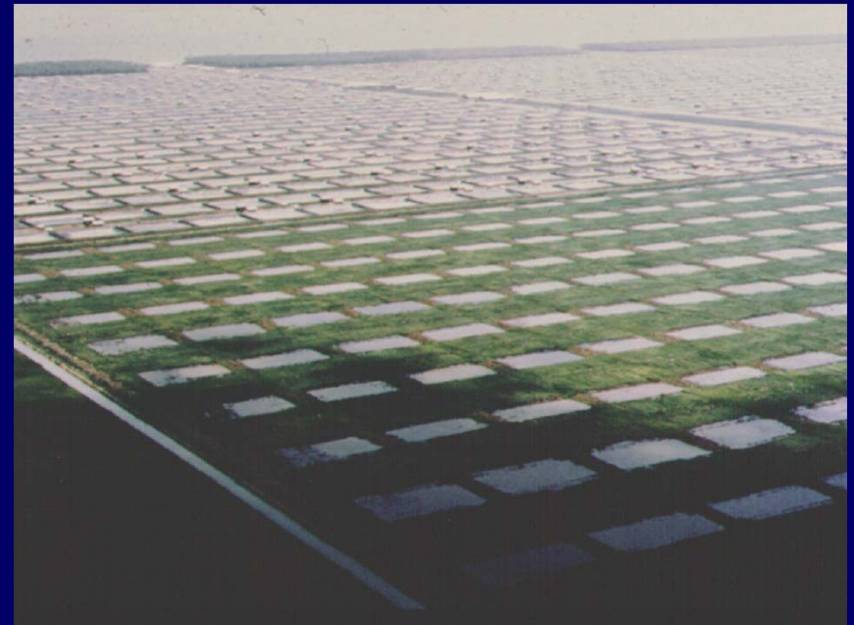
(Aerobic Decomposition of Waste)

# Aquaculture

- fish-farming is also big business
- generally shallow GM-lined ponds
- lining required for control purposes (nutrition, oxygen, contamination)
- some enterprises are "awesome"



(GM Lined Shrimp Farm)



(Lots & Lots of Them!)



## 6. Concluding Remarks

- Organizations
- Publications
- Current Status
- Summary

# Web Sites of Geosynthetic Organizations

- Geosynthetic Institute (GSI)  
<<http://www.geosynthetic-institute.org>>
- International Geosynthetics Society (IGS)  
<<http://www.igs.rmc.ca>>
- Geosynthetics Materials Association (GMA)  
<<http://www.gmanow.com>>
- International Standards Organization (ISO)  
<<http://www.iso.ch/iso/en/ISOOnline.frontpage>>
- ASTM International  
<<http://www.astm.org>>

# Publications

- Journal of Geotextiles and Geomembranes - Prof. R. K. Rowe, Editor  
<[www.sciencedirect.com](http://www.sciencedirect.com)>
- Geosynthetics International Journal - Dr. T. S. Ingold, Editor  
<[www.ifai.com](http://www.ifai.com)>
- GFR Magazine - Mr. Chris Kelsey, Editor  
<[www.ifai.com](http://www.ifai.com)>
- Designing With Geosynthetics - Prof. R. M. Koerner, Author  
<[www.geosynthetic-institute.org](http://www.geosynthetic-institute.org)>

# Comments on Current Status

## Transportation & Geotechnical Applications

- most mature of application areas
- focuses on GTs, GGs and GCs
- moving toward generic specifications

## Geoenvironmental Applications

- regulatory driven
- all GSs are involved with specs
- field performance is excellent

## Hydraulic Engineering Applications

- lagging behind other applications
- focuses on GMs and GCLs
- tremendous opportunities available

## Private Development Applications

- tremendous variety of applications
- all GSs are involved
- innovation and cost/benefit driven

# Summary

- Geosynthetics are bona fide engineering materials and must be treated as such
- Test methods and designs are available – challenge them accordingly
- Basic advantage of geosynthetics is quality control of factory manufactured products
- Products must be accompanied by rigorous CQC/CQA
- Field performance has been excellent
- Geosynthetics potential is awesome!