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Lecture-10 Tutorial -2 Solved Problems and Tutorial Problems On Three Dimensional flow in Axial Flow Compressor

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Recap of simple 3-D flow theories

(These are mainly used for design)

1) Free Vortex Law : C_w .r = constant 2)Forced vortex Law : $C_w / r = constant$ 3) Relaxed vortex law : C_{w} . r^{n} = constant A generalized version of the above laws may be stated as : a and b are upstream : $C_{w1} = aR^n - b/R$ constants to and, downstream: $C_{w2} = aR^n + b/R$ be used for the specific where R is radius ratio, r/r_{mean} case

4) Exponential law : n = 0

Example 1. Free vortex design is being advocated for design of an axial compressor rotor with high hub/tip radius ratio $(0.9) - \text{taken to be constant through the stage. At the rotor$ $tip (1m dia) the flow angles are given as : <math>a_1 = 30^\circ$, $\beta_1 = 60^\circ$, $a_2 = 60^\circ$, $\beta_2 = 30^\circ$. Also, RPM = 6000 ; $\rho = 1.5$. kg/m³ ; Enthalpy, H(r) = constant and Entropy change, Δs (r)=constant - along blade length.

For such a rotor design determine the design point performance parameters :

- i) Axial velocity C_a , constant from root to tip
- ii) Mass flow rate, m
- iii) Ideal minimum power to be supplied for this rotor
- iv) Flow angles at the rotor blade root w.r.t axial dirn.
- v) Degree of reaction at the blade root

Solution 1 :

(i) Rotor angular velocity , $\omega = 2\pi$ N/60 rad/s = 628.4 rad/s

Blade speed at rotor tip, $U_{tip} = \omega r_t = 314.2 \text{ m/s}$ and, Blade speed at root, $U_{hub} = \omega r_h = 282.5 \text{ m/s}$ and, Blade speed at mean, $U_{mean} = \omega r_{mean} = 298.5 \text{ m/s}$

Now from standard velocity diagram of a rotor inlet, $U_{tip} = C_w + V_w = C_a (\tan a_1 + \tan \beta_1)_{tip}$ From which, $\underline{C_a} = 136 \text{ m/s}$

(ii) Mass flow rate , $\dot{\mathbf{m}} = \text{Annulus area } \times \text{density} \times \text{axial velocity}$ = $\pi (r_t^2 - r_h^2) \cdot \rho \cdot C_a = \frac{30.4 \text{ kg/s}}{30.4 \text{ kg/s}}$

iii) At inlet to the tip ,
$$C_{w1-tip} = C_a \tan a_1 = 78.6 \text{ m/s}$$

By applying the Free Vortex Law $C_{w1-mean} = C_{w1-tip} \cdot r_{tip} / r_{mean} = 82.73 \text{ m/s}$

At the <u>exit to the tip</u>, $C_{w2-tip} = C_a \tan a_1 = 235.6 \text{ m/s}$

By applying the Free Vortex Law $C_{w2-mean} = C_{w2-tip} \cdot r_{tip} / r_{mean} = 248 \text{ m/s}$

Minimum Power to be supplied (with 100% efficiency) is the power absorbed by the rotor -- at any radial station, as per free vortex law:

$$W = \dot{m}. U_{mean}. (C_{w2-mean} - C_{w1-mean})$$

iv) Using Free vortex law :

$$C_{w1-hub} = C_{w1-tip} .r_{tip} /r_{hub} = 87.3 m/s$$

 $C_{w2-hub} = C_{w2-tip} .r_{tip} /r_{hub} = 262 m/s$

The flow angles at the hub are :

$$\tan a_{1} = C_{w1-hub} / C_{a} = 87.3/136 = 0.642; a_{1} = 32.75^{\circ}$$

$$\tan a_{2} = C_{w2-hub} / C_{a} = 262/136 = 1.928; a_{2} = 62.6^{\circ}$$

$$\tan \beta_{1} = U_{hub} / C_{a} - \tan a_{1} = 1.436; \beta_{1} = 55.15^{\circ}$$

$$\tan \beta_{2} = U_{hub} / C_{a} - \tan a_{2} = 0.152; \beta_{2} = 8.64^{\circ}$$

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v) Degree of Reaction at the hub :

$$R_{x-hub} = (\tan \beta_{2-hub} - \tan \alpha_{1-hub}) C_a / 2U_{hub}$$
$$= 0.382$$

As one can see also from the answers (iv) the velocity triangles at hub would be asymmetric whereas the velocity triangles are symmetric at the rotor tip ($R_x = 0.5$). One can calculate the values at mean and it would be seen that velocity triangle at the mean also would be asymmetric. In free vortex design the velocity triangles can be symmetric at only one radial location along the blade length .

Example -2.

An axial flow compressor is originally designed with free vortex law, and has degree of reaction , Rx = 0.6 at the mean , with hub/tip radius ratio of 0.6 at flow angles at the mean radius are given as $a_1 = 30^\circ$, $\beta_1 = 60^\circ$, Calculate the relative and absolute flow angles, at the hub and tip – both at the inlet and the exit of the rotor and the degree of reaction at both hub and tip.

Now if this axial compressor is to be re-designed with exponential law, than recalculate the relative and the absolute flow angles, at the hub and the tip – both at the inlet and at the exit of the rotor and, the degree of reaction at both hub and tip. Prescribed, a = 100; b=40

Solution – 2

Following the procedure adopted in the 1st problem the solution for the original free vortex design may be found to be :

 $\begin{array}{l} a_{1\text{-hub}} = \ 37.6^{\circ} \ ; \ \beta_{1\text{-hub}} = 24.8^{\circ} \ ; \ a_{2\text{-hub}} = 66.6^{\circ} ; \ \beta_{2\text{-hub}} = -30^{\circ} \\ a_{1\text{-tip}} = \ 43.9^{\circ} \ ; \ \beta_{1\text{-tip}} = 67.5^{\circ} ; \ a_{2\text{-tip}} = \ 54.2 \ ; \ \beta_{2\text{-tip}} = \ 56.3 \end{array}$

Using the degree of reaction relations developed

 $R_{x-hub} = 0.29$ $R_{x-tip} = 0.744$

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For exponential law re-design we apply the law :

upstream : $C_{w1} = a - b/R$ and, downstream: $C_{w2} = a + b/R$ where R is radius ratio, r/r_{mean} And a = 100; b=40 expressed in m/s $C_{w1-hub} = 46.7 \text{ m/s}$; $C_{w1-tip} = 68 \text{ m/s}$ Solving the velocity triangles we get : $C_{a1-hub} = 121.7 \text{ m/s}; \text{ and } C_{a1-tip} = 94.1 \text{ m/s}$

Using the prescribed law --- in front and behind the rotor; <u>At the hub</u>:

 $C_{a2-hub} = 142 \text{ m/s}$; $C_{w2-hub} = 153 \text{ m/s}$; $\tan a_{1-hub} = C_{w1-hub} / C_{a1} = 0.384$; $a_{1-hub} = 21^{\circ}$ $\tan a_{2-hub} = C_{w2-hub} / C_{a2} = 0.93$; $a_{2-hub} = 43^{\circ}$ $\tan \beta_{1-hub} = U_{hub} / C_{a1} - \tan \alpha_1 = 1.157$; $\beta_{1-hub} = 49.1^0$ $\tan \beta_{2-\text{hub}} = U_{\text{hub}} / C_{a2} - \tan \alpha_2 = 0.392$; $\beta_{2-\text{hub}} = 21.4^{\circ}$ Degree of Reaction at the hub : $R_{x-hub} = 0.59$

Using the prescribed law --- in front and behind the rotor;

<u>At the tip</u>: $C_{w2-tip} = 132 \text{ m/s}$

tan $a_{1-tip} = C_{w1-tip} / C_{a1} = 0.722$; $a_{1-tip} = 35.85^{\circ}$ tan $a_{2-tip} = C_{w2-tip} / C_{a2} = 1.755$; $a_{2-tip} = 60.32^{\circ}$ tan $\beta_{1-tip} = U_{tip} / C_{a1} - tan a_1 = 2.6$; $\beta_{1-tip} = 69^{\circ}$ tan $\beta_{2-tip} = U_{tip} / C_{a2} - tan a_2 = 2.355$; $\beta_{2-tip} = 67.4^{\circ}$

Degree of Reaction at the tip : $R_{x-tip} = 0.734$

The values obtained for the Free Vortex and the Exponential Law designs permit us to conclude that :

1) The Degree of Reaction at hub for the exponential design is much higher than that of the free vortex design. That normally makes it a safe design 2) The rotor twist i.e. β_1 , β_2 variation from root to tip is much less for the exponential

design. This means it will have less structural loading on the blades

Next Class :

Axial Compressor Instability and Inlet Distortion Issues